



SoNS 2014

Neutron imaging I

Nikolay Kardjilov

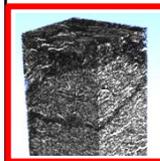
Introduction



Introduction

Institute of Applied Materials

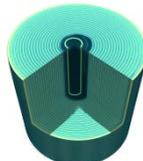
Neutron



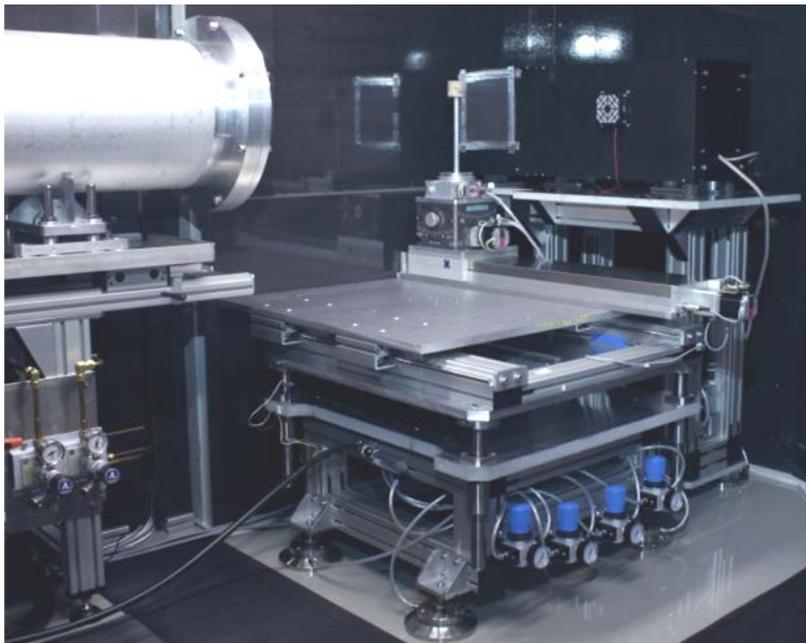
Imaging



Micro CT



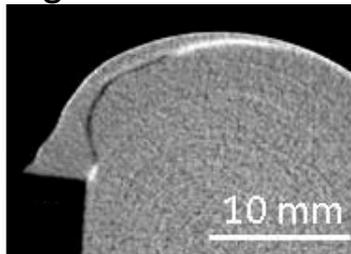
Synchrotron



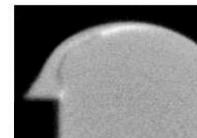
CONRAD at HZB
in operation since 2005

Method development

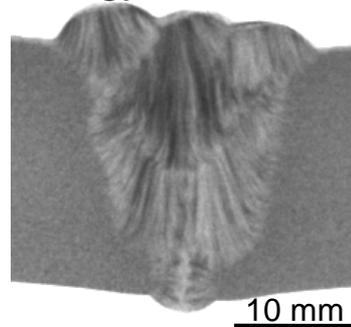
high resolution



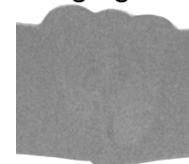
conventional
detector



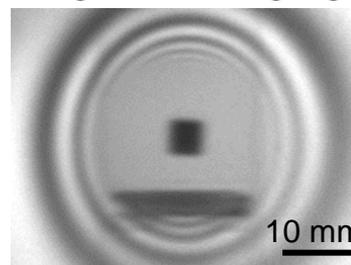
energy-selective imaging



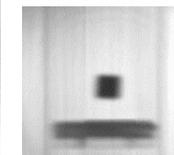
white-beam
imaging



magnetic imaging

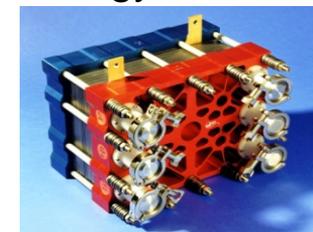


absorption
contrast



Applications

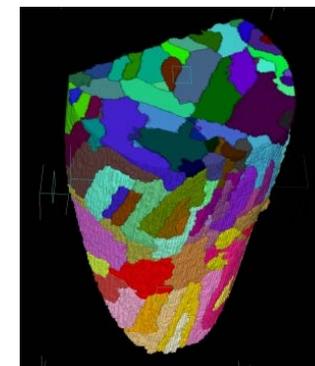
Energy sources



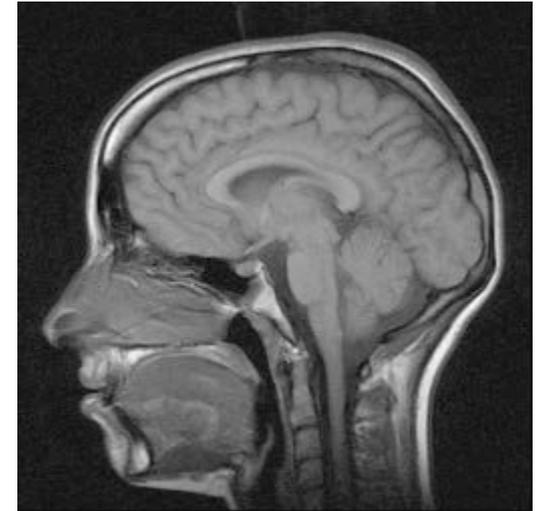
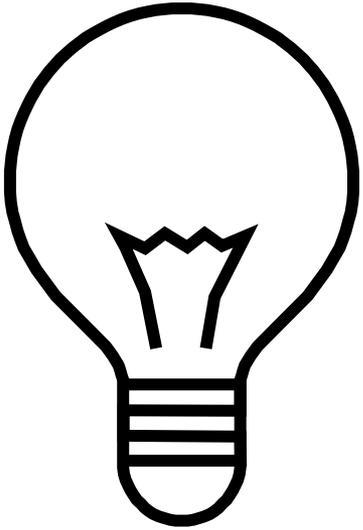
Energy storage



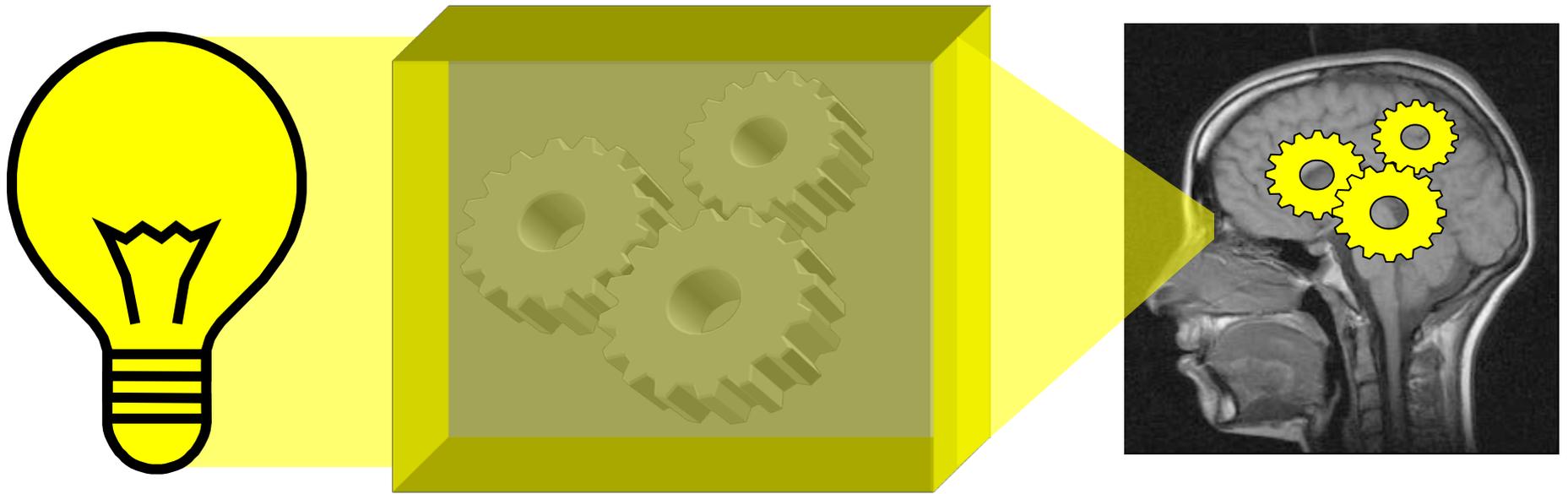
Materials research



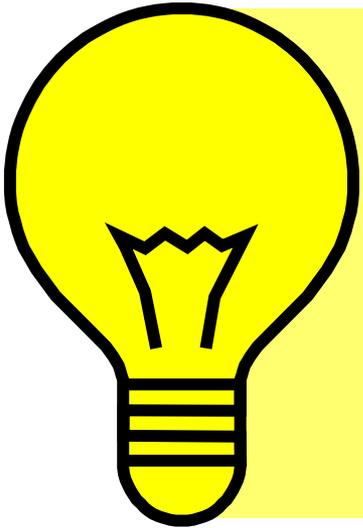
Neutron imaging



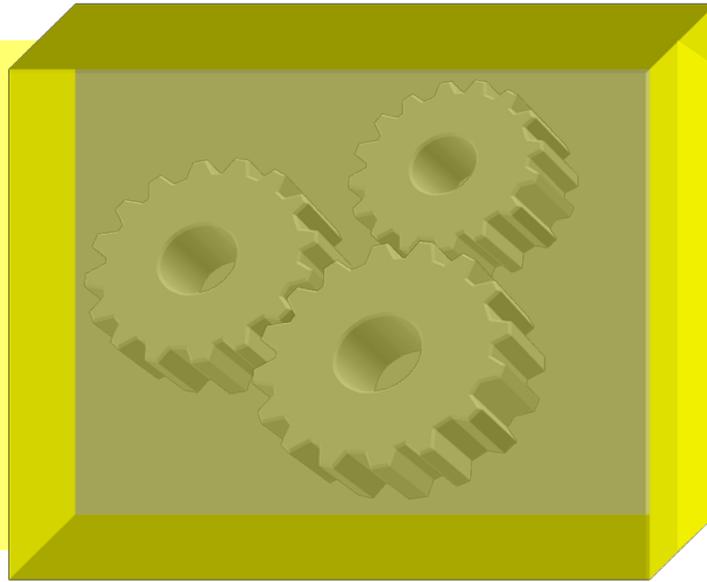
Neutron imaging



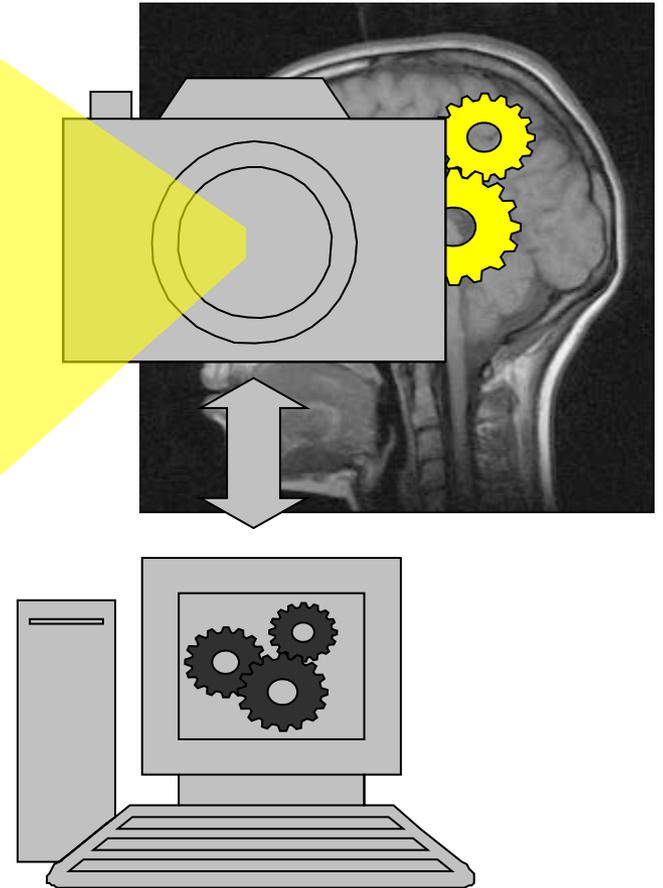
Source



Sample



Detector



X-ray

First experiments with a new kind of radiation were performed by **Konrad Röntgen** in **1895** during investigations with cathode-ray tubes.

He found the new ray could pass through most substances casting shadows of solid objects.

In conjunction with a photographic plate, a picture of interior body parts can be obtained when human tissue will be investigated.



Neutron imaging

Introduction



One of the first experiments late in 1895 was a film of a hand of his wife.

The bones and also finger rings deliver much higher contrast than the soft tissue.

Neutron imaging

Introduction



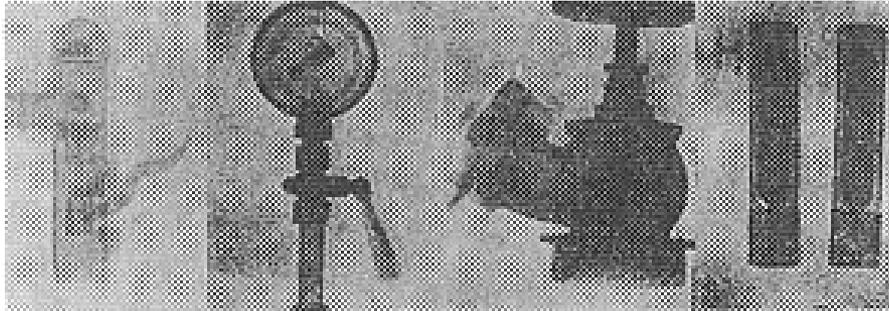
Photo of experimenters taking an X-ray with an early Crookes tube apparatus, from the late 1800s.

Neutron imaging

Roots of neutron radiography

Comparison between x-ray
and neutron images

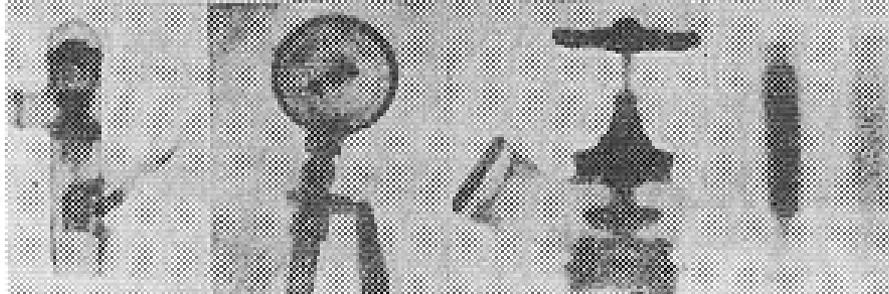
x-rays



Berlin, 1935 – 1938

H. Kallmann & Kuhn with Ra-Be
and neutron generator

neutrons



Berlin until Dec. 1944

O. Peter with an
accelerator neutron source

But the real programs with neutrons started after World War II at research reactors

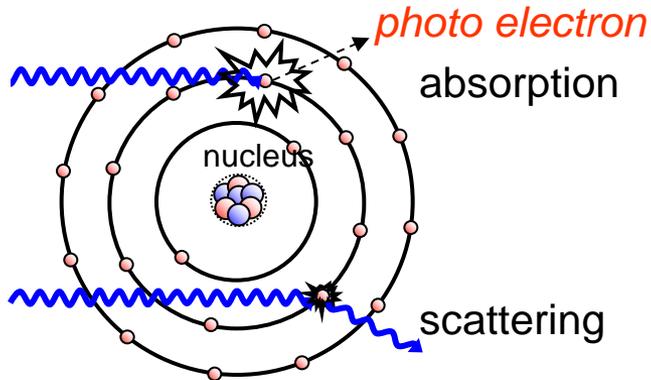


Sample image: X-ray showing frontal view of both hands.

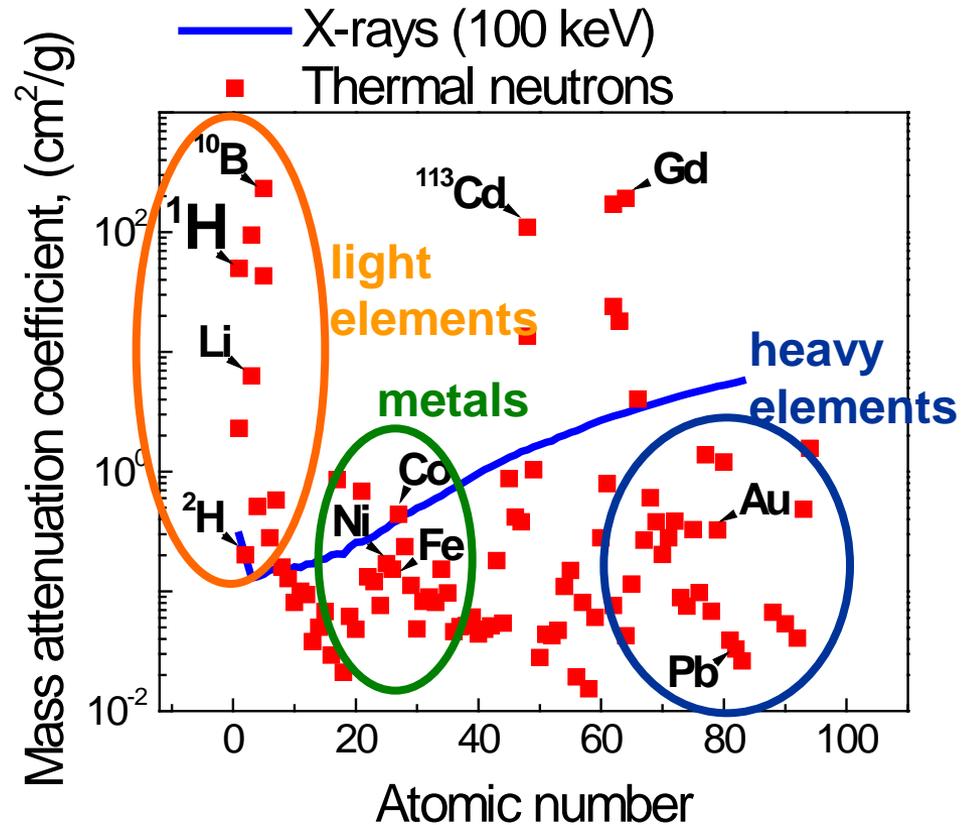
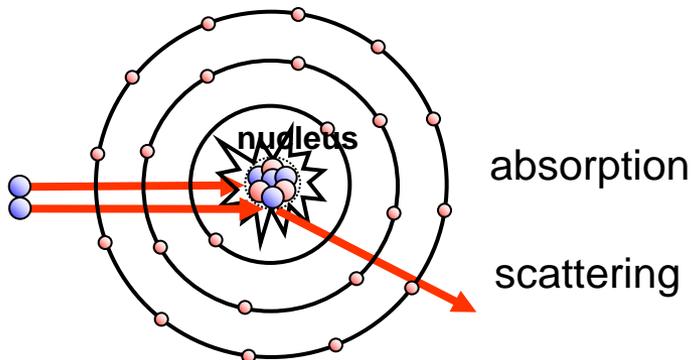
Neutron imaging

Neutron interaction with matter

X-rays



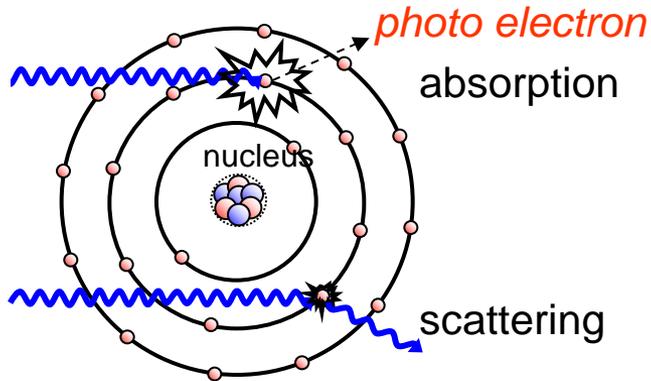
neutrons



Neutron imaging

Neutron interaction with matter

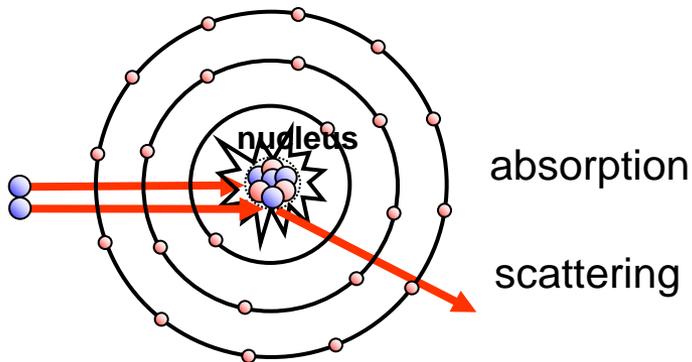
X-rays



Attenuation coefficients with X-ray [cm²·g⁻¹]

	1a	2a	3b	4b	5b	6b	7b	8	1b	2b	3a	4a	5a	6a	7a	0		
H	0.02															He 0.02		
Li	0.06	Be 0.22									B 0.28	C 0.27	N 0.11	O 0.16	F 0.14	Ne 0.17		
Na	0.13	Mg 0.24									Al 0.38	Si 0.33	P 0.25	S 0.30	Cl 0.23	Ar 0.20		
K	0.14	Ca 0.26	Sc 0.48	Ti 0.73	V 1.04	Cr 1.29	Mn 1.32	Fe 1.57	Co 1.78	Ni 1.96	Cu 1.97	Zn 1.64	Ga 1.42	Ge 1.33	As 1.50	Se 1.23	Br 0.90	Kr 0.73
Rb	0.47	Sr 0.86	Y 1.61	Zr 2.47	Nb 3.43	Mo 4.29	Tc 5.06	Ru 5.71	Rh 6.08	Pd 6.13	Ag 5.67	Cd 4.84	In 4.31	Sn 3.98	Sb 4.28	Te 4.06	I 3.45	Xe 2.53
Cs	1.42	Ba 2.73	La 5.04	Hf 19.70	Ta 25.47	W 30.49	Re 34.47	Os 37.92	Ir 39.01	Pt 38.61	Au 35.94	Hg 25.88	Tl 23.23	Pb 22.81	Bi 20.28	Po 20.22	At	Rn 9.77
Fr		Ra 11.80	Ac 24.47	Rf	Ha													
Lanthanides		Ce 5.79	Pr 6.23	Nd 6.46	Pm 7.33	Sm 7.68	Eu 5.66	Gd 8.69	Tb 9.46	Dy 10.17	Ho 10.91	Er 11.70	Tm 12.49	Yb 9.32	Lu 14.07			
Actinides		Th 28.95	Pa 39.65	U 49.08	Np	Pu	Am	Cm	Bk	Vf	Es	Fm	Md	No	Lr x-ray			

neutrons



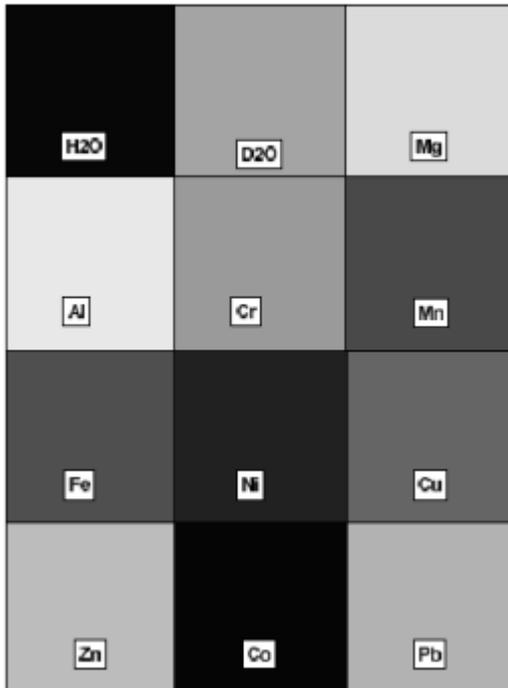
Attenuation coefficients with neutrons [cm²·g⁻¹]

	1a	2a	3b	4b	5b	6b	7b	8	1b	2b	3a	4a	5a	6a	7a	0		
H	3.44															He 0.02		
Li	3.30	Be 0.79									B 101.60	C 0.56	N 0.43	O 0.17	F 0.20	Ne 0.10		
Na	0.09	Mg 0.15									Al 0.10	Si 0.11	P 0.12	S 0.06	Cl 1.33	Ar 0.03		
K	0.06	Ca 0.08	Sc 2.00	Ti 0.60	V 0.72	Cr 0.54	Mn 1.21	Fe 1.19	Co 3.92	Ni 2.05	Cu 1.07	Zn 0.35	Ga 0.49	Ge 0.47	As 0.67	Se 0.73	Br 0.24	Kr 0.61
Rb	0.08	Sr 0.14	Y 0.27	Zr 0.29	Nb 0.40	Mo 0.52	Tc 1.76	Ru 0.58	Rh 10.88	Pd 0.78	Ag 4.04	Cd 115.11	In 7.58	Sn 0.21	Sb 0.30	Te 0.25	I 0.23	Xe 0.43
Cs	0.29	Ba 0.07	La 0.52	Hf 4.99	Ta 1.49	W 1.47	Re 6.85	Os 2.24	Ir 30.46	Pt 1.46	Au 6.23	Hg 16.21	Tl 0.47	Pb 0.38	Bi 0.27	Po	At	Rn
Fr		Ra 0.34	Ac	Rf	Ha													
Lanthanides		Ce 0.14	Pr 0.41	Nd 1.87	Pm 5.72	Sm 171.47	Eu 94.58	Gd 1479.04	Tb 0.93	Dy 32.42	Ho 2.25	Er 5.48	Tm 3.53	Yb 1.40	Lu 2.75			
Actinides		Th 0.59	Pa 8.46	U 0.82	Np 9.80	Pu 50.20	Am 2.86	Cm	Bk	Cf	Es	Fm	Md	No	Lr neut.			

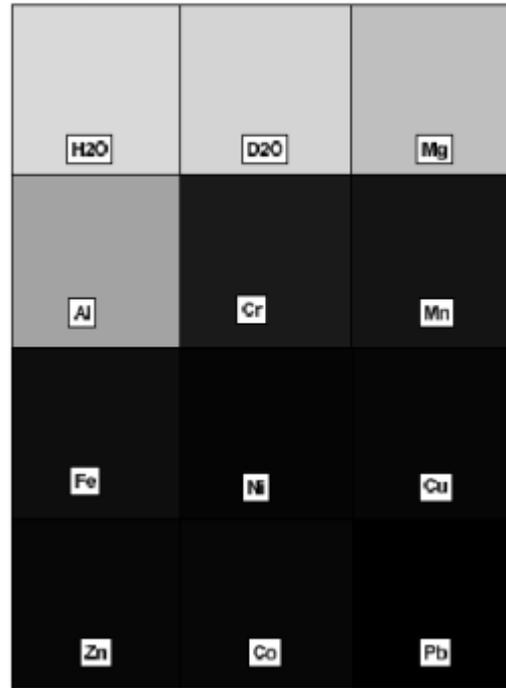
Neutron imaging

Neutron radiography - contrast

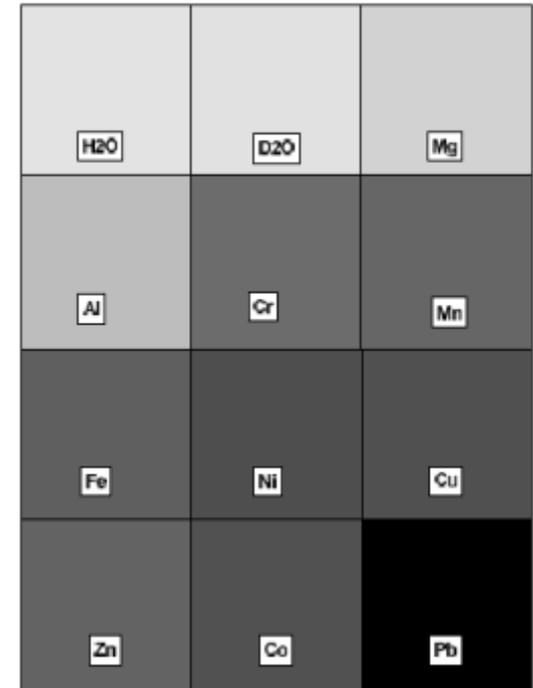
Neutronen (thermisch)



Röntgen (100keV)



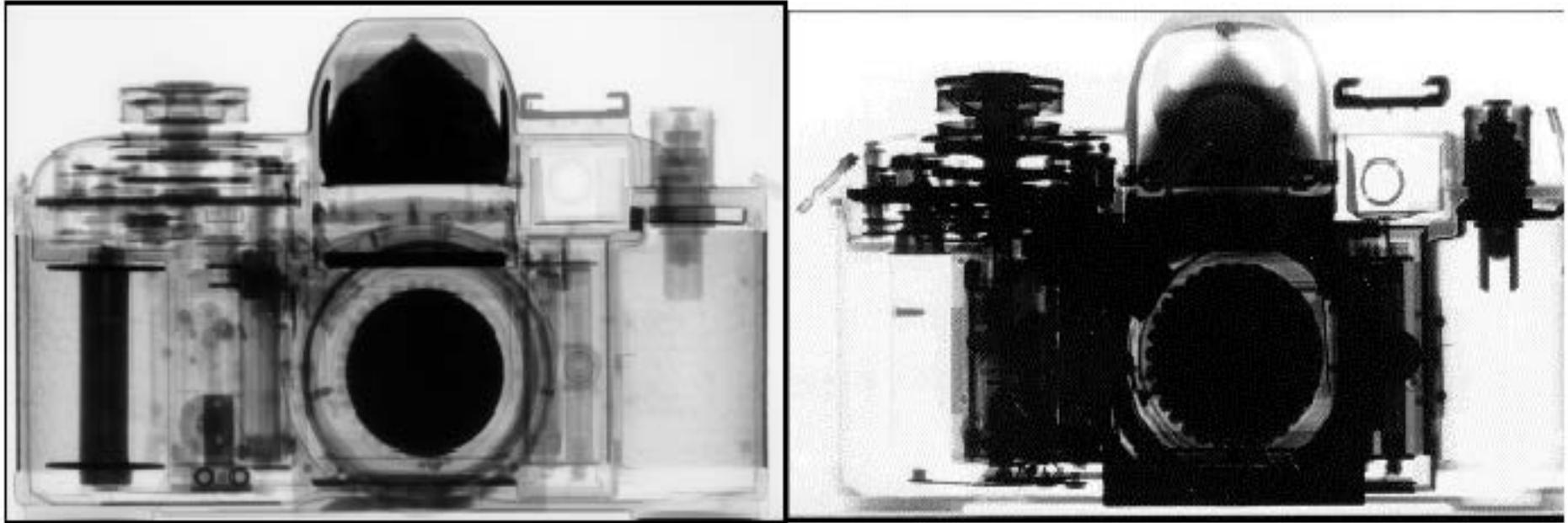
Röntgen (250keV)



Images courtesy: Dr. Eberhard Lehmann (Paul-Scherrer-Institute, Switzerland)

Neutron imaging

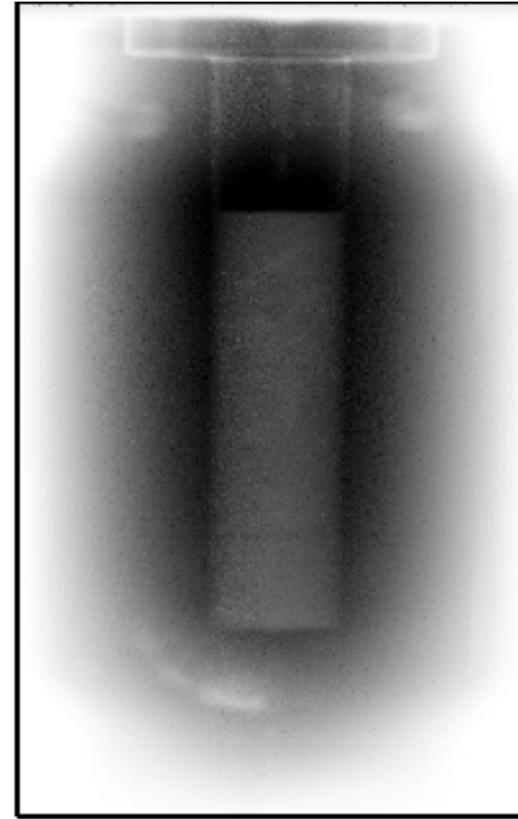
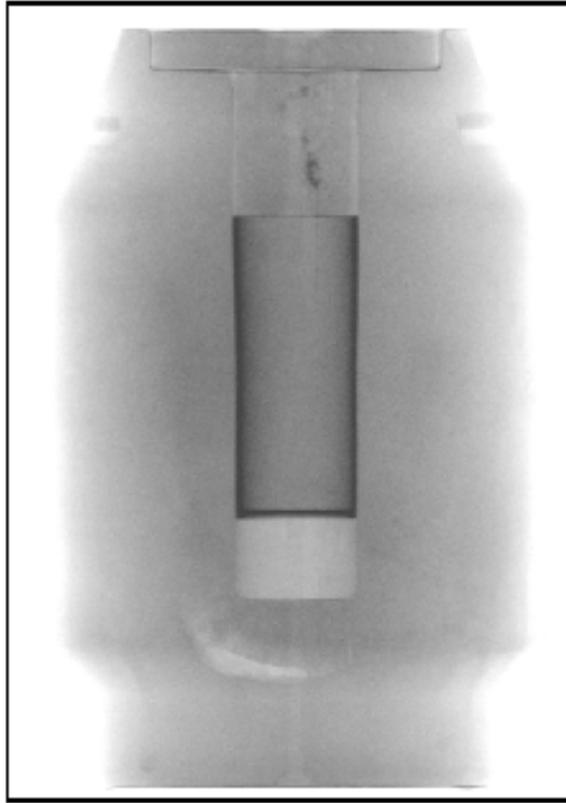
Neutron radiography - examples



The example for a camera helps to explain differences in neutron (left) and X-ray (right) radiography. Whereas the hydrogen containing parts can be visualised with neutron even at thin layers, thicker metallic components are hard to penetrate with X-rays.

Images courtesy: Dr. Eberhard Lehmann (Paul-Scherrer-Institute, Switzerland)

Neutron imaging

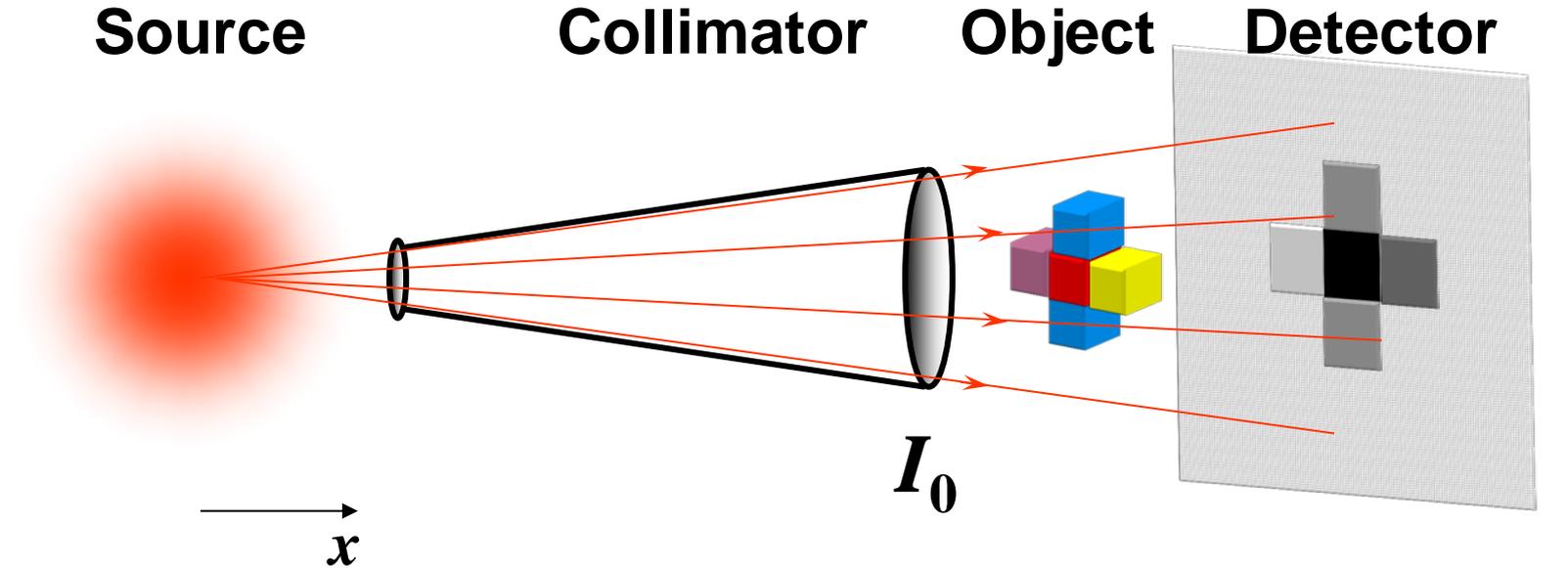


Observation of a lead container. The neutron image on the left was obtained after 20 s. On the right, the gamma radiography with Co-60 (1100 keV) needed 120 minutes of exposure.

Images courtesy: Dr. Eberhard Lehmann (Paul-Scherrer-Institute, Switzerland)

Neutron imaging

Beam optimisation



$$\sim I_0 e^{-\int \Sigma(x) dx}$$

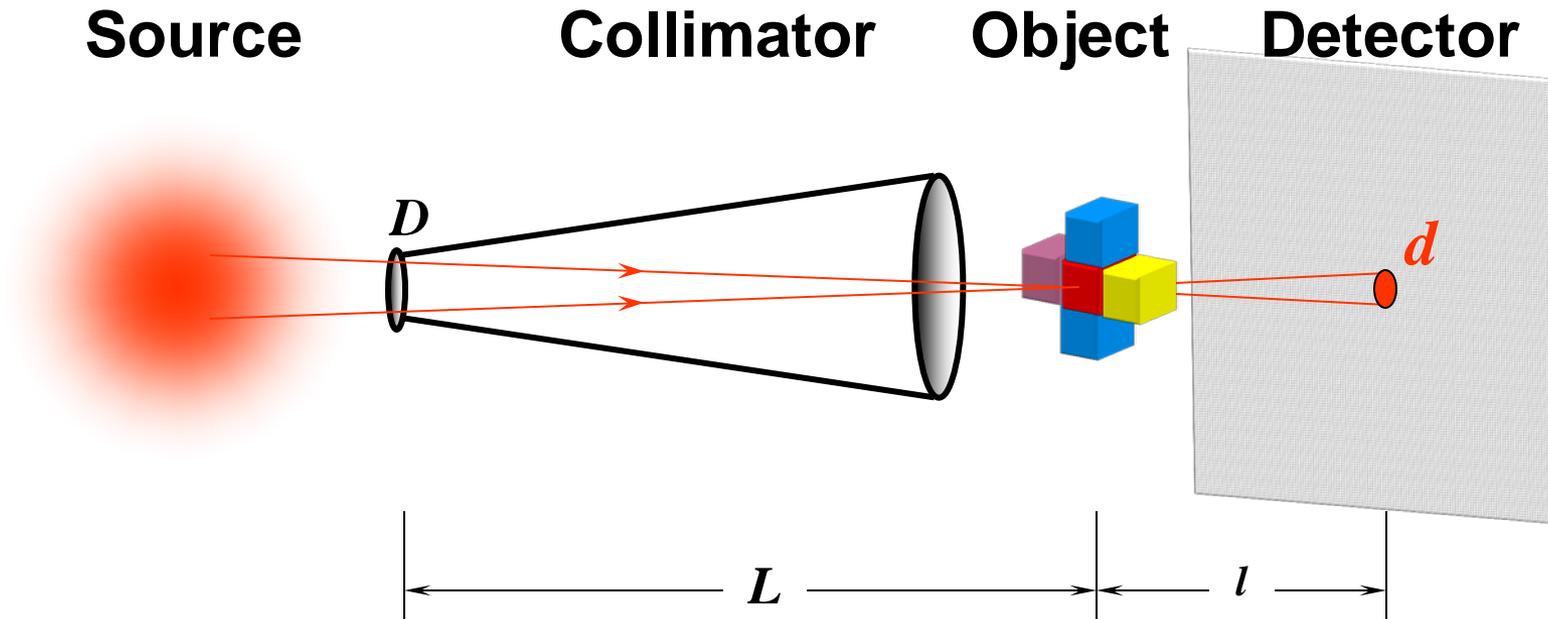
x – propagation direction

I_0 – primary beam

$\Sigma(x)$ – attenuation coefficient

Neutron imaging

Beam optimisation



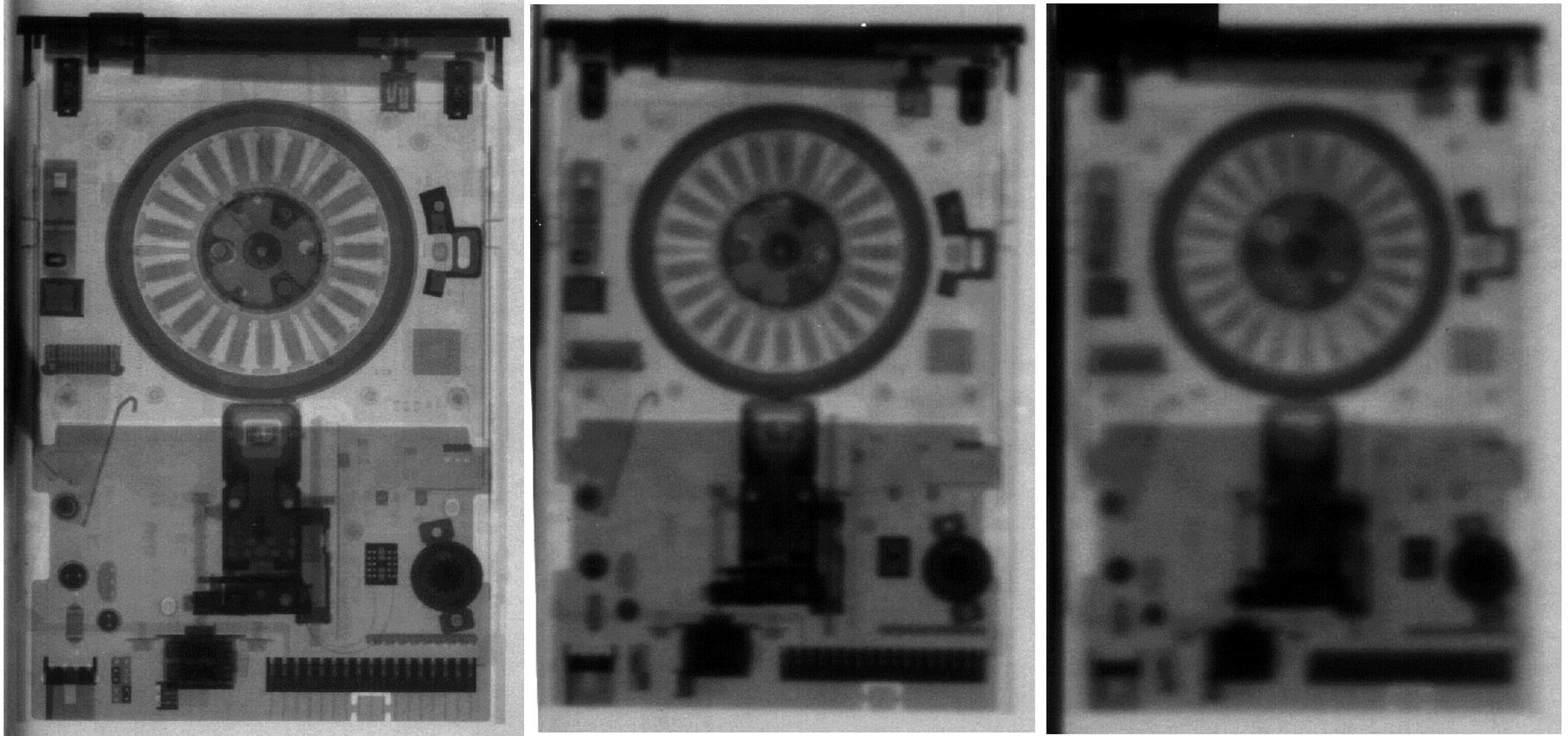
D – Collimator aperture

L – Distance Collimator-Object

l – Distance Object-Detector

$$d = \frac{l}{L/D}$$

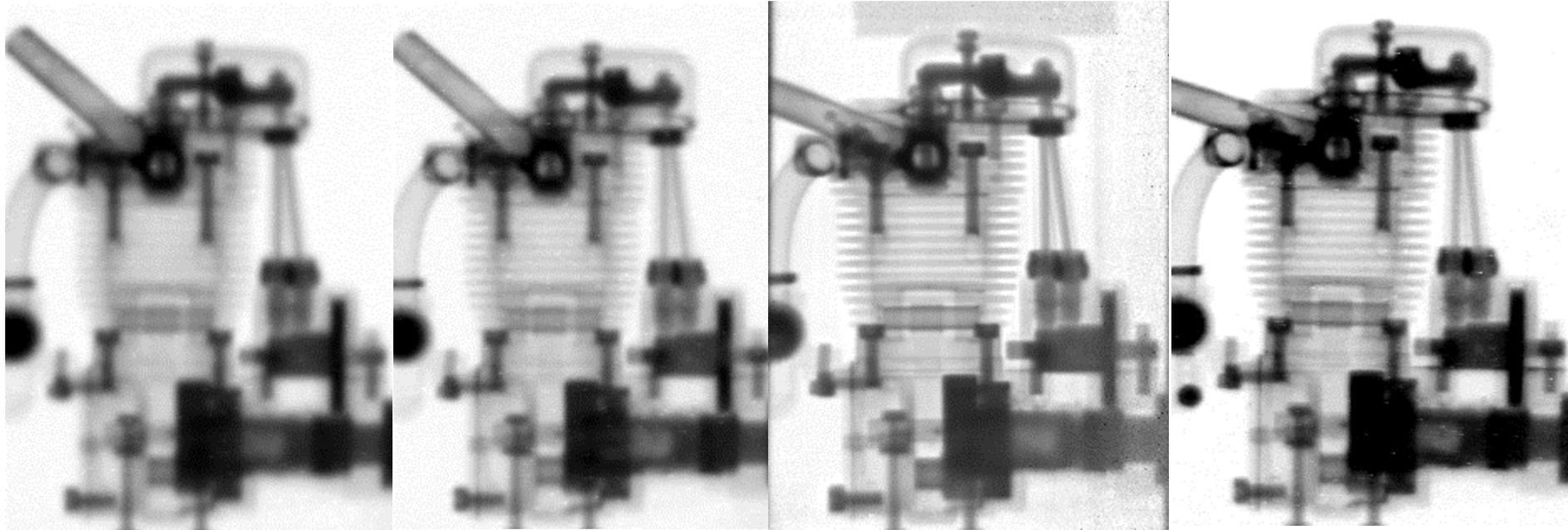
Neutron imaging



Radiographs of a 3,5" floppy drive in 0 cm, 10 cm and 20 cm distance from a film + Gd sandwich taken at a cold neutron guide with $L/D=71$.

B. Schillinger, Estimation and measurement of L/D on a cold and thermal neutron guide, in: Nondestructive Testing and Evaluation, World Conference on Neutron Radiography, vol. 16, Osaka, 1999, pp. 141–150

Neutron imaging



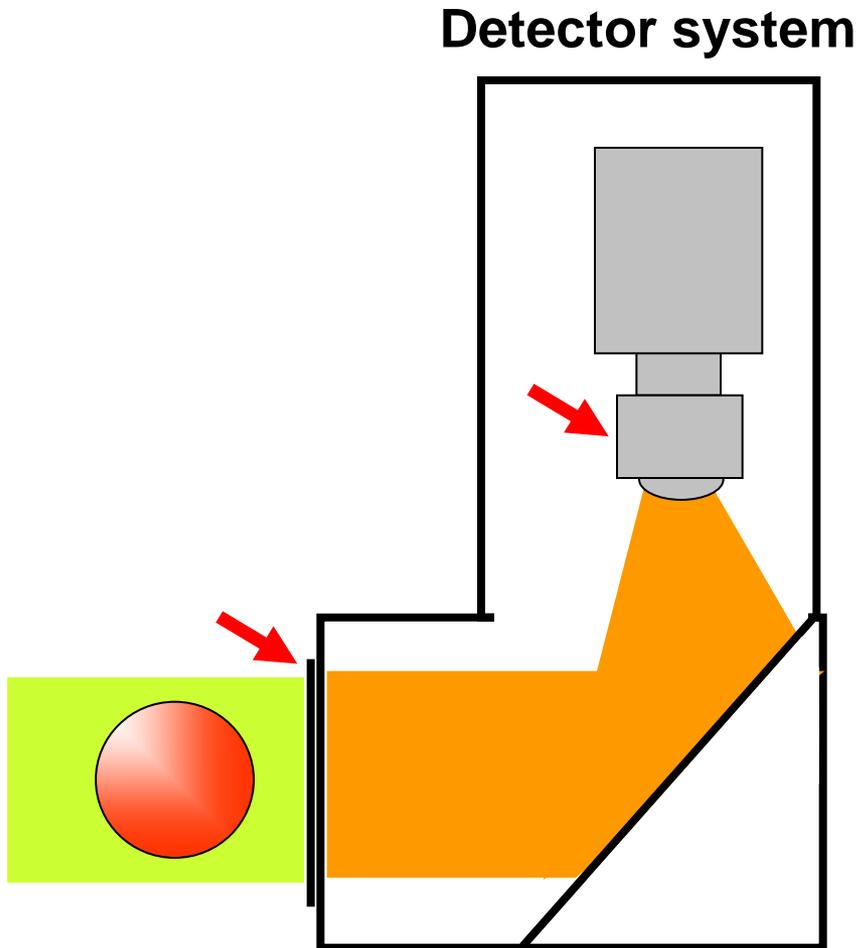
$L/D=71$

$L/D=115$

$L/D=320$

$L/D>500.$

Radiographs of a small motor taken at different beam positions with different L/D ratios.



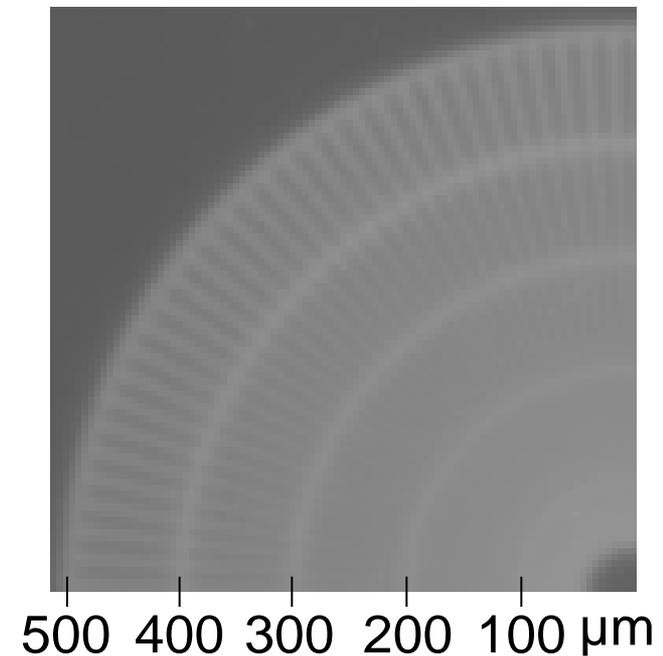
Standard setup

Scintillator: 200 μm 6LiF

Lens system: 50 mm

Pixel size: 100 μm

Exposure time: 20 s

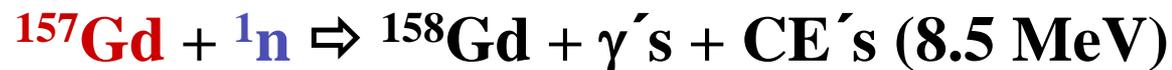
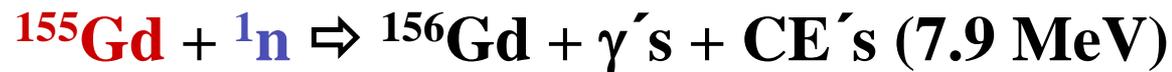
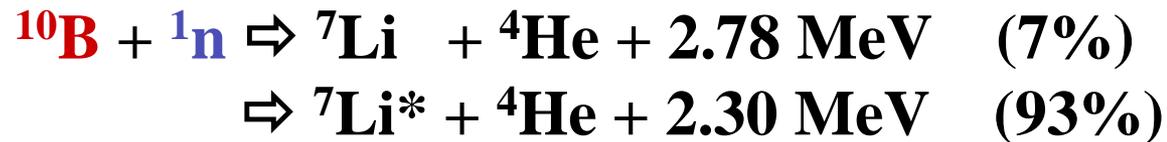
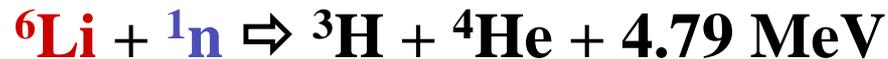
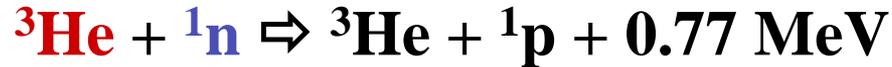


Detector development

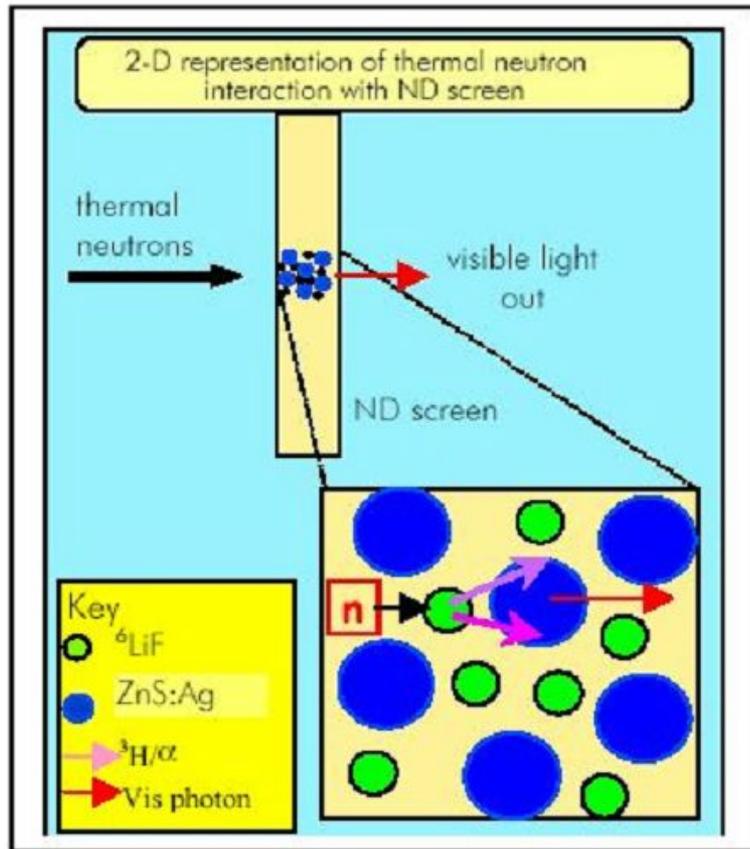
neutron detection for imaging

- no direct neutron detection possible
- a secondary nuclear process is needed (capture, fission, collision)
- main *neutron imaging processes* are using:
 - scintillation
 - photo-luminescence **by secondary particles + β , γ**
 - nuclear track detection
 - chemical excitation
 - collection of charge in semiconductors **from Gd conversion**

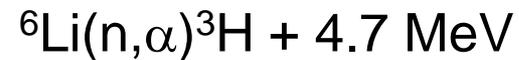
Capture reactions for thermal / cold neutrons



The ZnS+⁶LiF scintillation screen is the limit of resolution.



The reaction products of



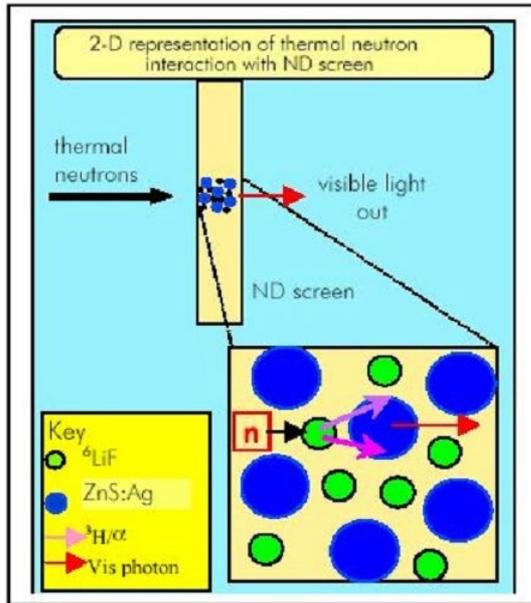
have to be stopped in the ZnS scintillation screen.

Their average range is in the order of 50-80 μm .

About 177,000 photons are generated per detected neutron.

With thinned scintillation screens, we can achieve resolution in the order of 20-30 μm .

The ZnS+⁶LiF scintillation screen



- One detected neutron produces about 177,000 photons, roughly into 4 Pi space
- The material is opaque for its own light
 - thickness beyond 0.3 mm makes no sense, produces less light
 - Due to exponential attenuation, more neutrons are absorbed in the beginning of the screen
 - less light output to the back
 - No fixed amount of light per neutron emitted towards the back
 - Absolute counting is not possible
- Best thickness: 0.1 mm
Resolution about 0.08 mm
- 0.2 mm thickness produces only 1.5 times as much light

Slide courtesy: Dr. Burkhard Schillinger (FRM-II, Munich, Germany)

Nikkor Makro-Objektiv - 105 mm - F/2.8



FOV_{max}: 10 cm x 10 cm, pixel size: 50 μm
FOV_{min}: 6 cm x 6 cm, pixel size: 30 μm

Nikon Micro Nikkor 200mm f/4 D (IF) ED



1:1 imaging

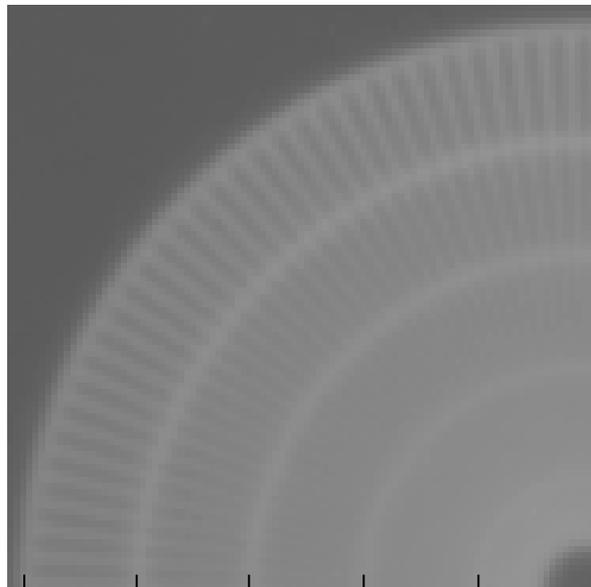
FOV_{max}: 2.8 cm x 2.8 cm, pixel size: 13.5 μm

Neutron imaging

Detector development

Standard setup

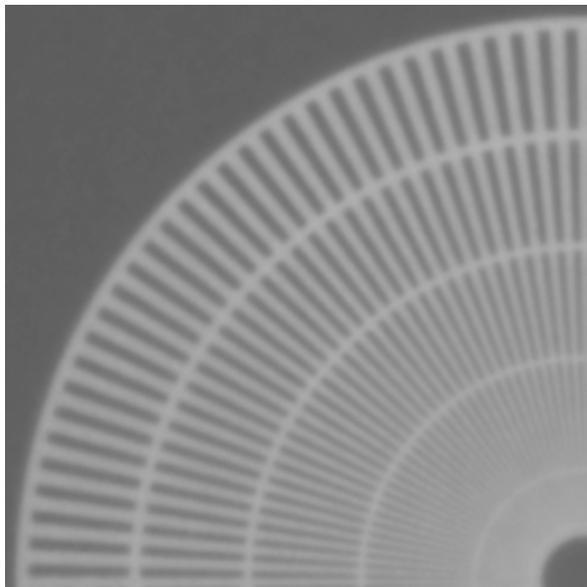
Scintillator: 200 μm 6LiF
Pixel size: 100 μm
Exposure time: 20 s



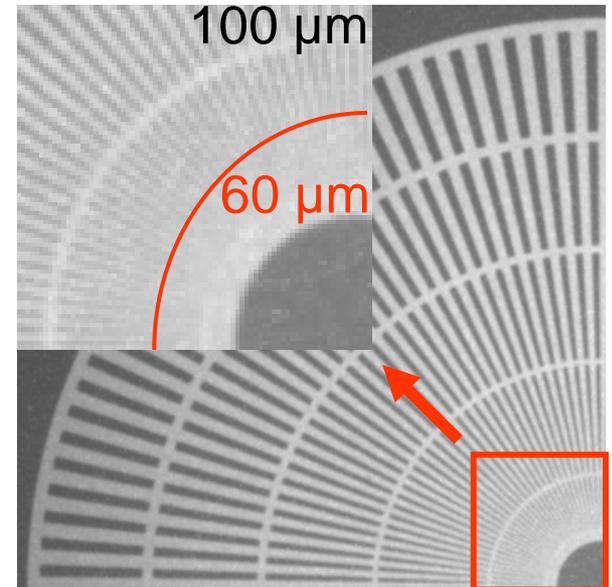
500 400 300 200 100 μm

Improved lenses+ Improved screen

Scintillator: 200 μm 6LiF
Pixel size: 30 μm
Exposure time: 20 s



Scintillator: 5 μm Gadox
Pixel size: 30 μm
Exposure time: 120 s



Kardjilov, N., et al. "A highly adaptive detector system for high resolution neutron imaging." *Nuclear Instruments and Methods in Physics Research Section A: Accelerators, Spectrometers, Detectors and Associated Equipment* 651.1 (2011): 95-99.

The signal chain

Now let's do it backwards:

- We have a sample that attenuates the neutron beam by 50%.
- We want to detect a 2% variation in the sample.
(Say, a crack or bubble within the sample.)
- This means 1% of the full neutron fluence (without sample) on one pixel.
- The poisson noise in any particle distribution is \sqrt{N} , and our signal must be above the noise.
- $\sqrt{100} = 10$, $\sqrt{1,000} = 31.6$, $\sqrt{10,000} = 100$
- so we must DETECT at least 10,000 neutrons per pixel to be equal to noise level !
- The detection efficiency of the screen is in the order of 20-30%, say 25%.
- This means we need 40,000 incoming neutrons on one pixel !

The signal chain

Now let's do it backwards:

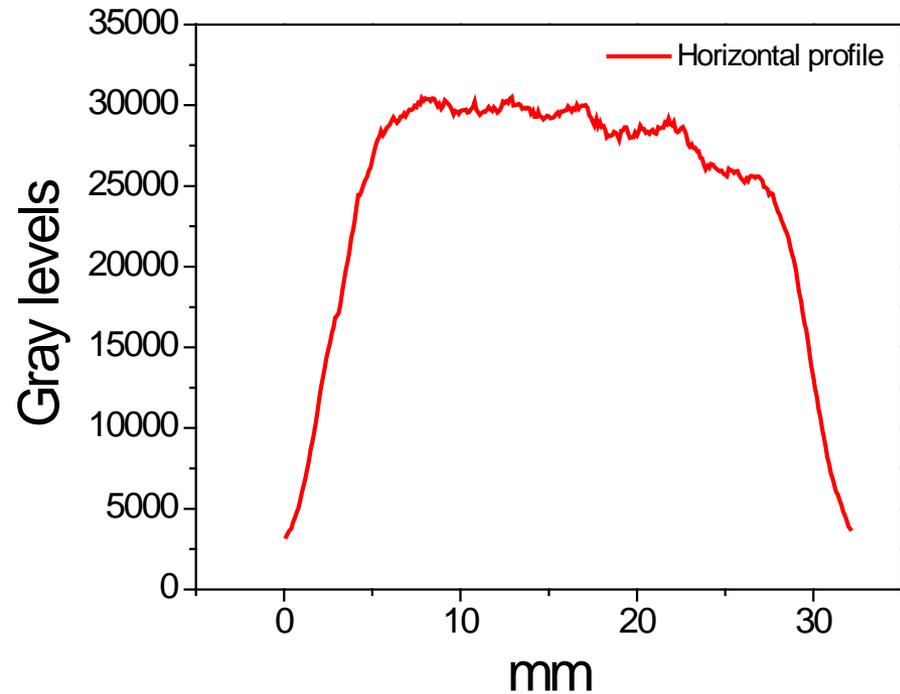
- Let's say the lens system projects an area of 0.1 mm x 0.1 mm of the screen onto one pixel of 12 μm x 12 μm size, we detect several photons per neutron (remember: 177,000 photons are generated in the screen per detected neutron).
- So we need 40,000 neutrons per 0.1 mm x 0.1 mm, which is 40,000 x 10,000 neutrons per 1 cm^2 , a total fluence of $4 \times 10^8 \text{n}/\text{cm}^2$.
- In a beam with a neutron flux of $1 \times 10^6/\text{cm}^2\text{s}$, we need 400 seconds or 6 minutes 40 seconds exposure time.

The signal chain

Now let's do it backwards:

- This means the dynamic resolution of neutron imaging depends on the NEUTRON statistics, and NOT on the PHOTON statistics!
- It makes no sense to employ a super light collecting lens that transmits dozens of photons per neutron – and makes the camera overflow before the required neutron statistics is reached!
- BUT the lens should collect several photons per detected neutron so that the photon statistics does not influence the neutron statistics.

Open beam image



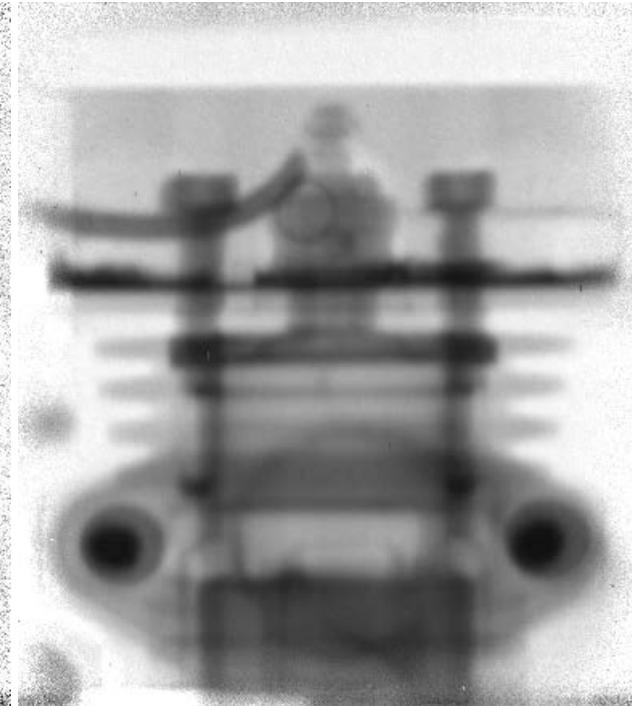
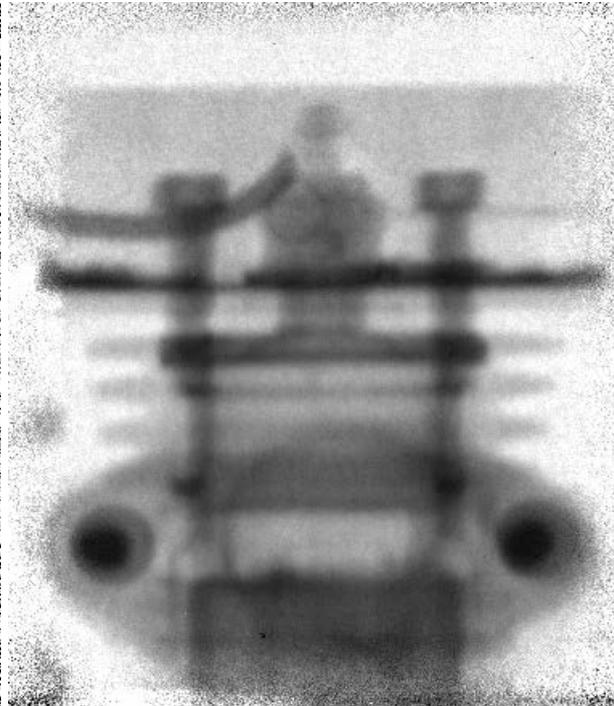
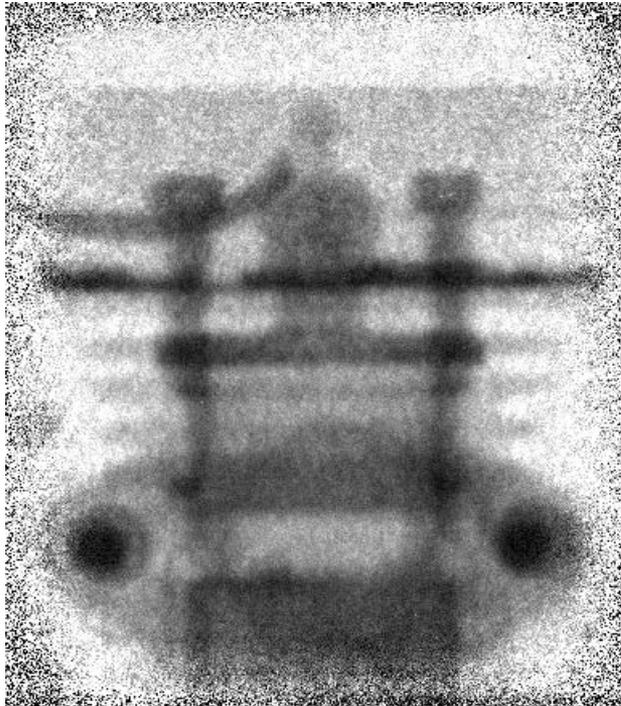
Exposure time: 0.4 s
SensiCam PCO (1280 x 1024) – 12 bit

Real-time imaging

Exposure times: 4 ms

40 ms

400 ms



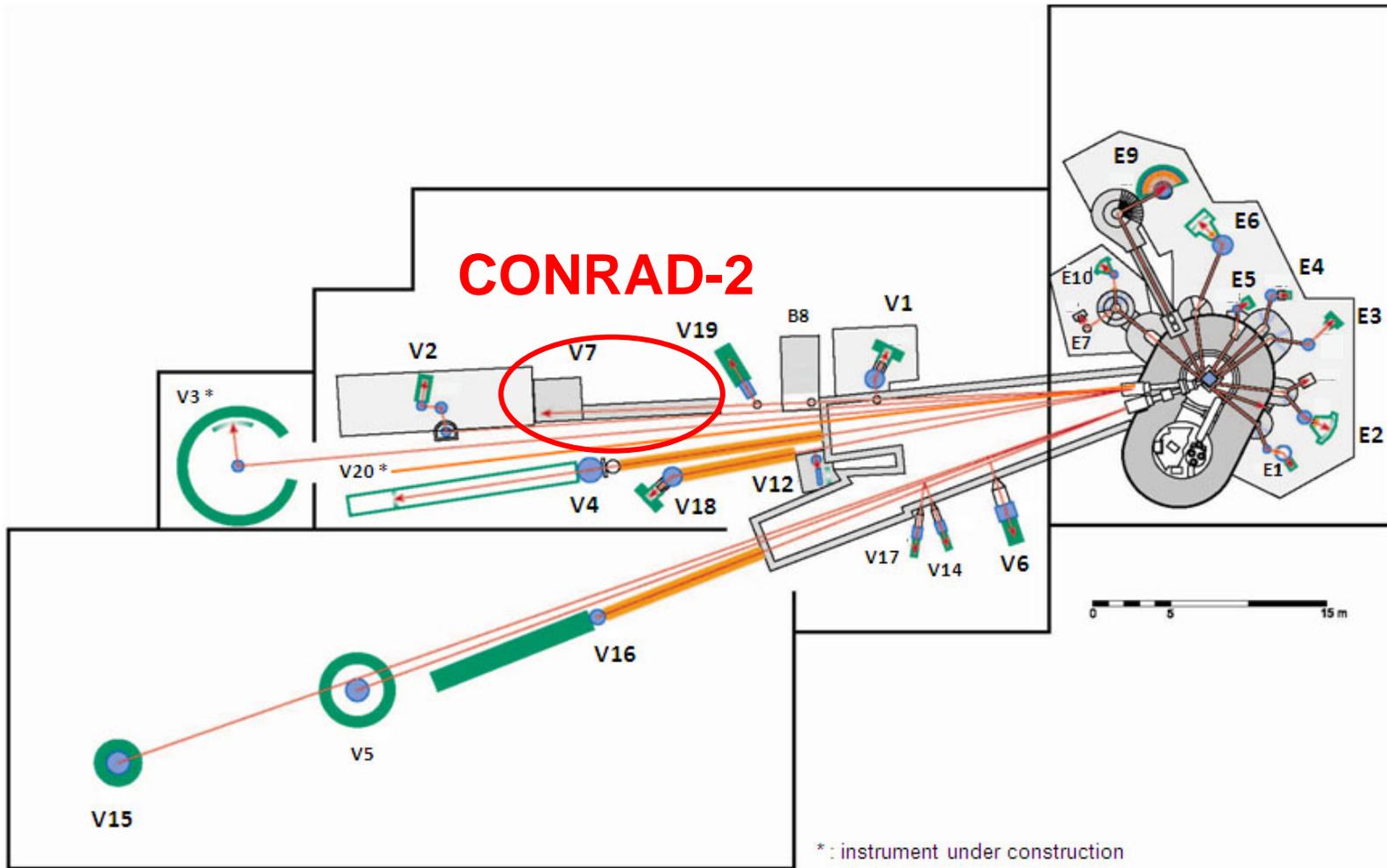
binning 2x2

1 cm

SensiCam PCO (1280 x 1024) – 12 bit

Neutron imaging

Beam optimisation



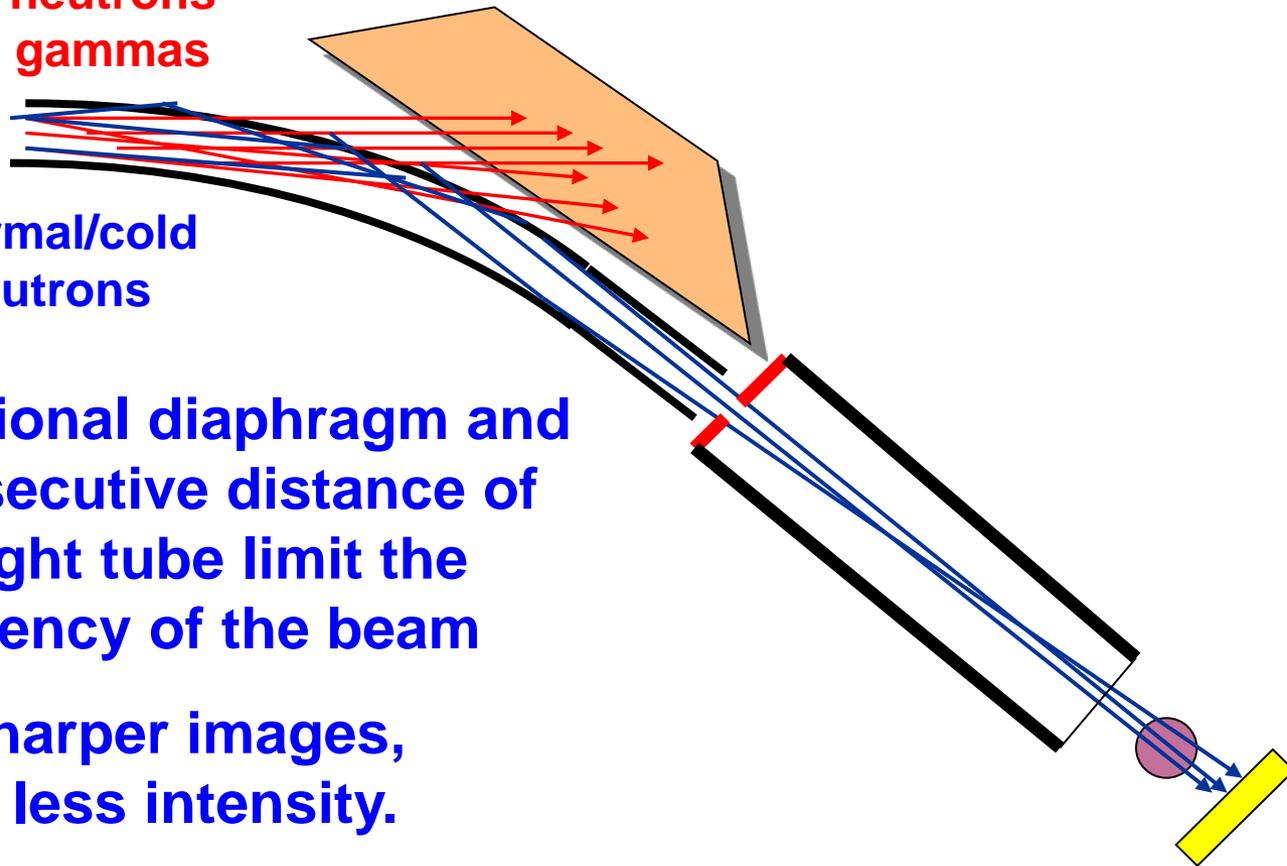
Principle setup with neutron guide plus diaphragm and flight tube for imaging with thermal neutrons (e.g. CONRAD)

fast neutrons
and gammas

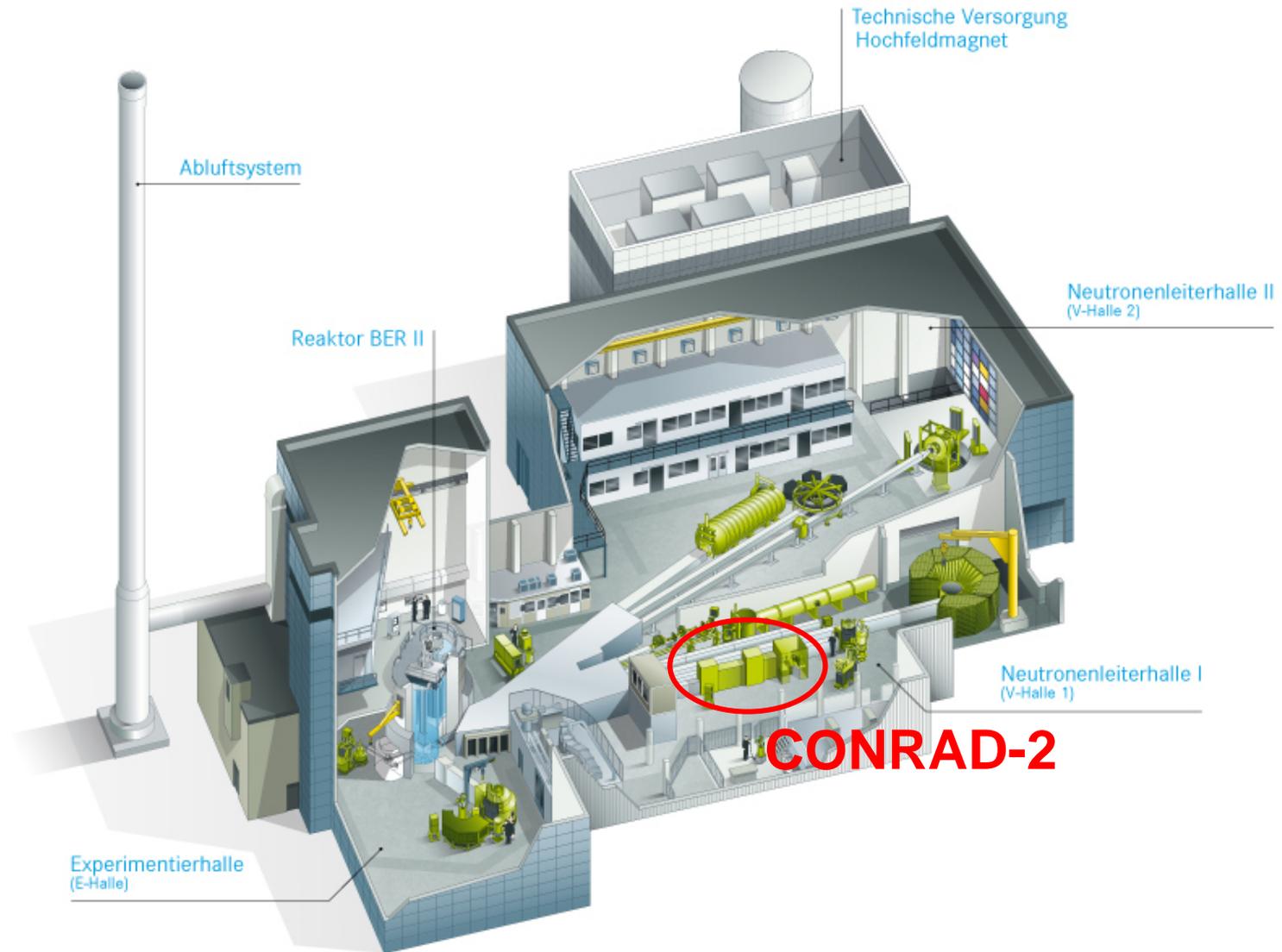
Thermal/cold
neutrons

The additional diaphragm and
the consecutive distance of
the flight tube limit the
divergency of the beam

→ sharper images,
but less intensity.

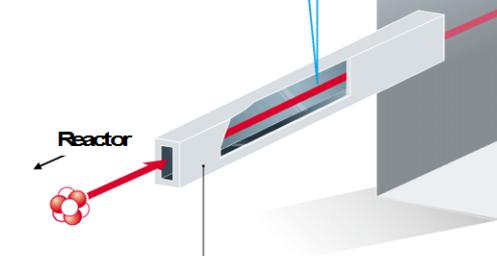
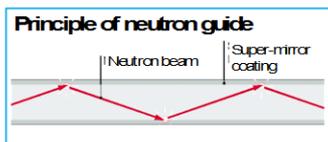
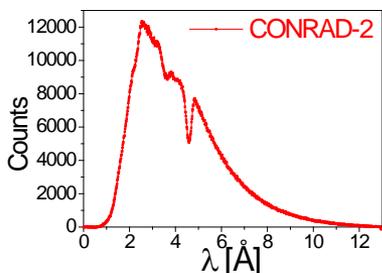


Neutron imaging



Cold neutrons

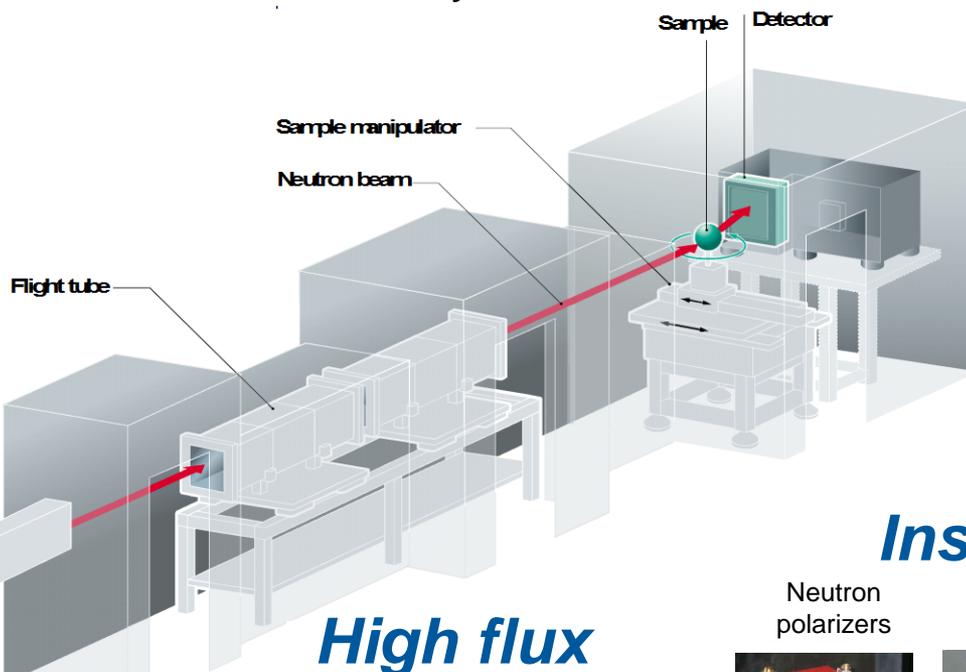
Wavelength range: 1.5 Å – 10 Å



Guide system: super-mirror coated neutron guide (M=3) with a curvature of 750 m and length of 15 m followed by linear guide section (M=2) with a length of 10 m

Labs

Micro-CT Lab
3D Data Analytics Lab



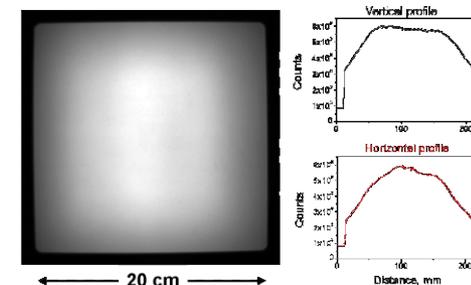
High flux

Flux (guide end): 2.7×10^9 n/cm²s



Large beam

Beam size: 20 cm x 20 cm



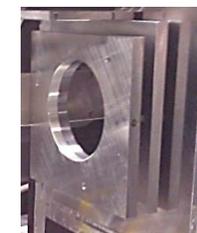
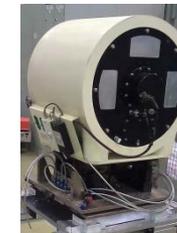
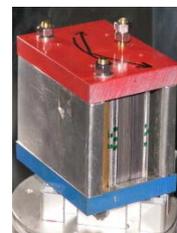
Instrumentation

Neutron polarizers

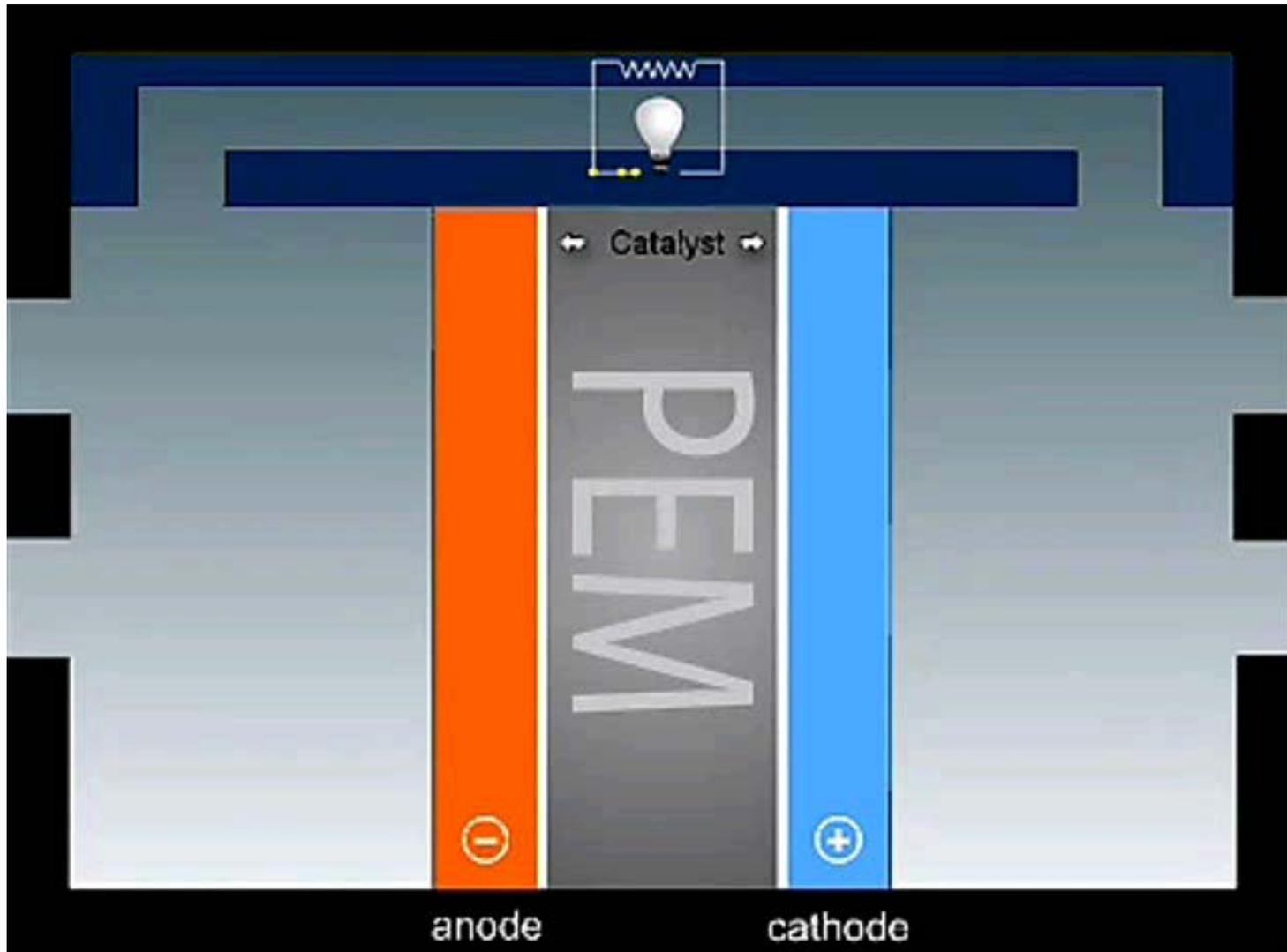
Velocity selector

Double-crystal monochromator

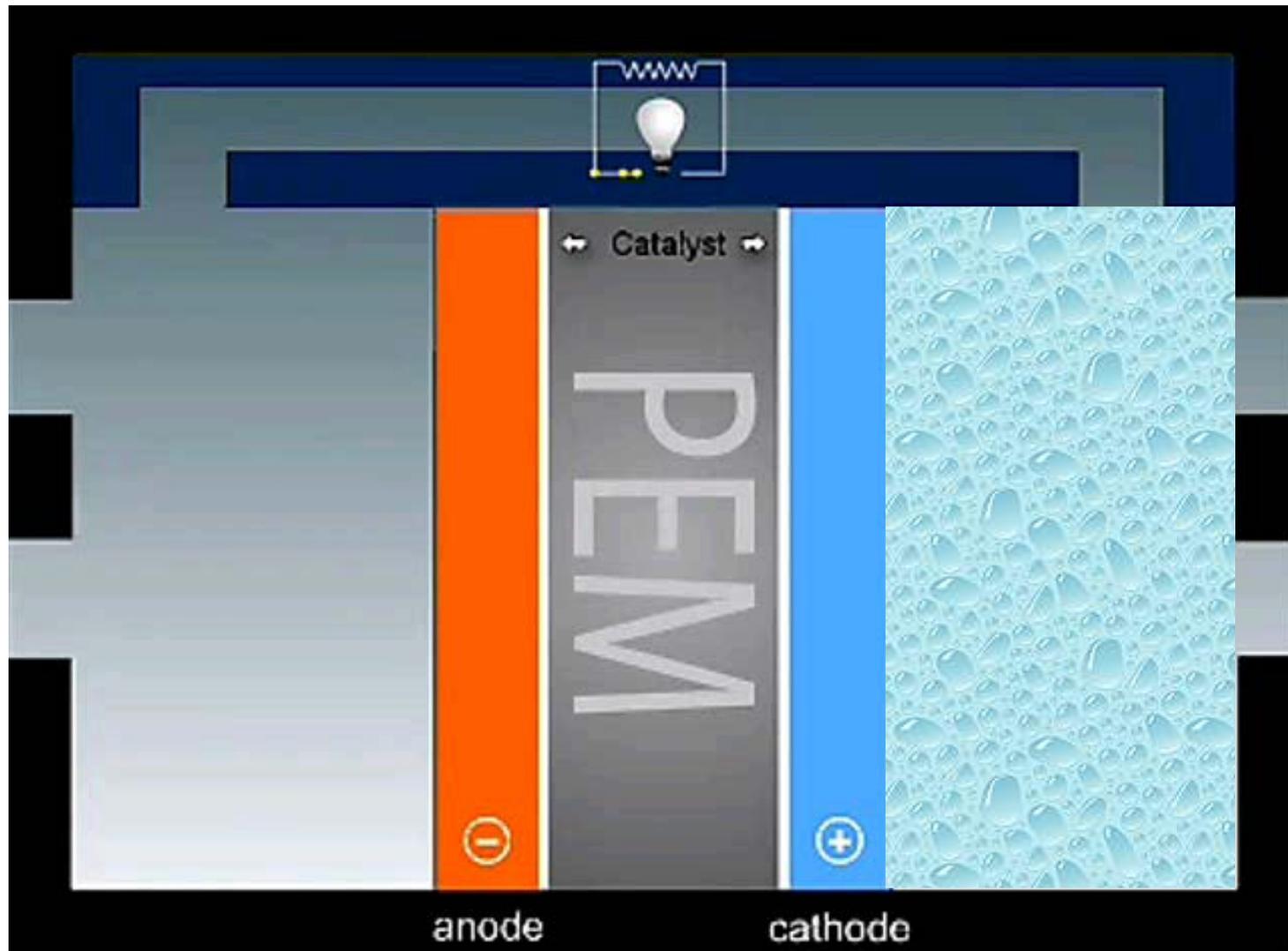
Grating interferometry



Application – fuel cells

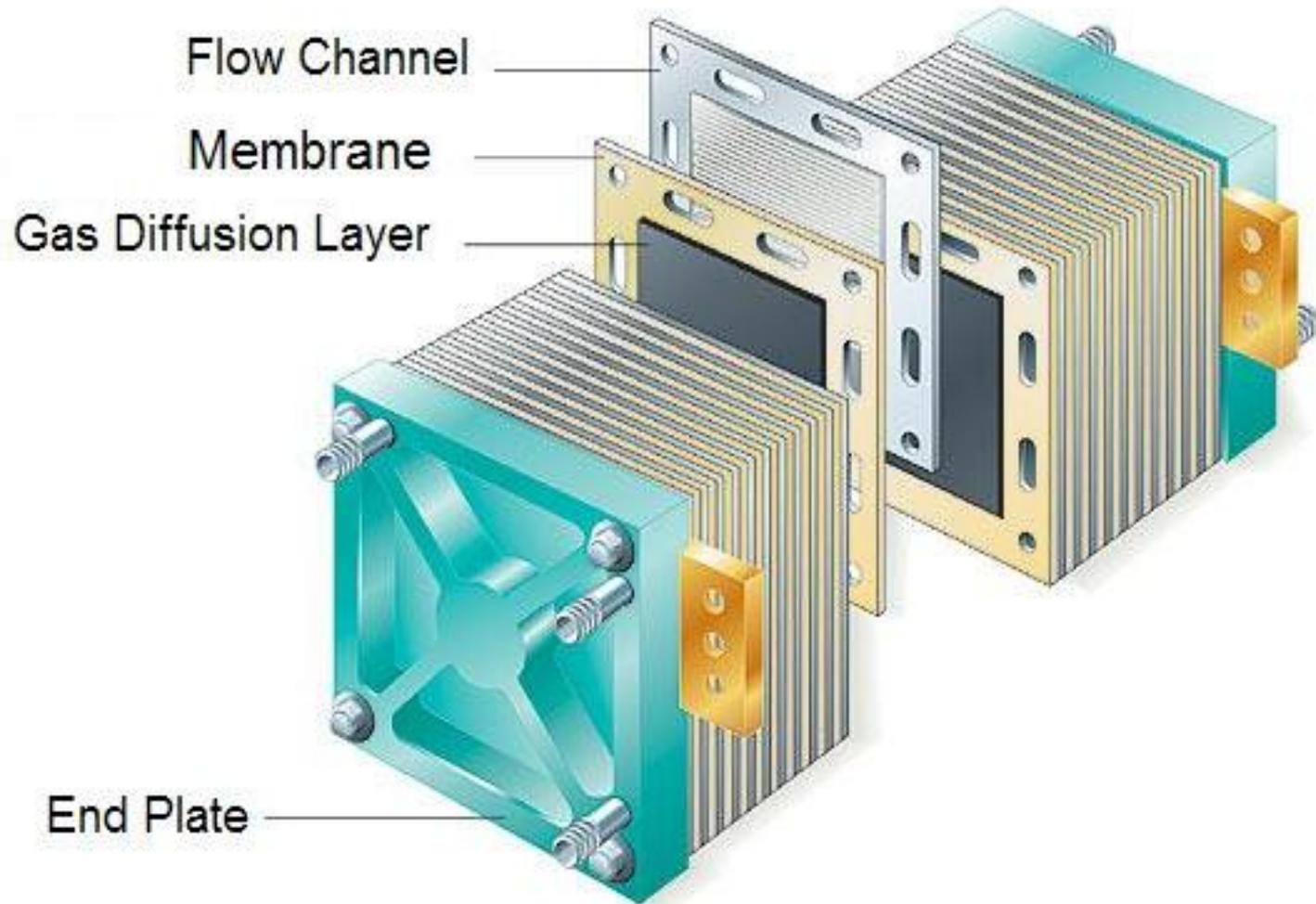


Application – fuel cells



Neutron imaging

Application – fuel cells

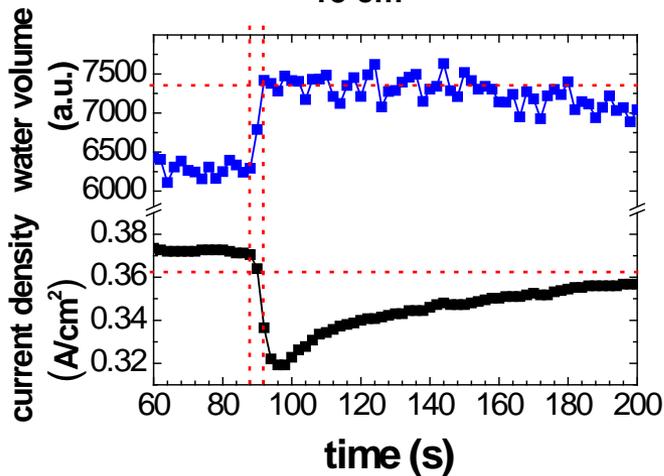
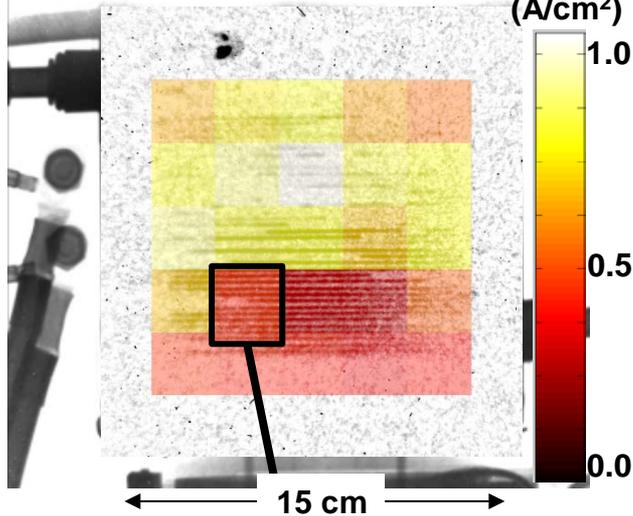


Attenuation Contrast

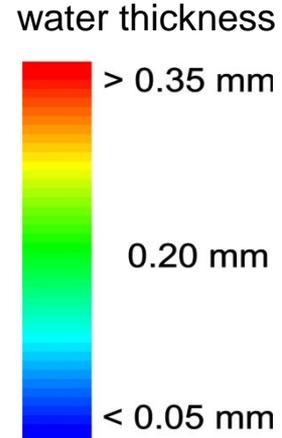
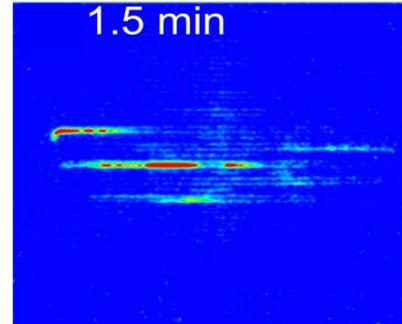
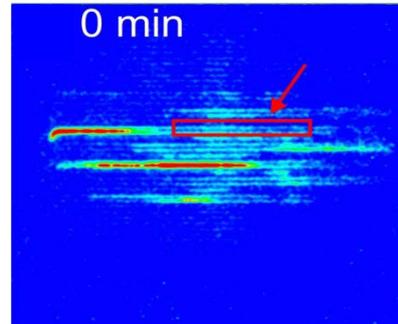
Fuel cells



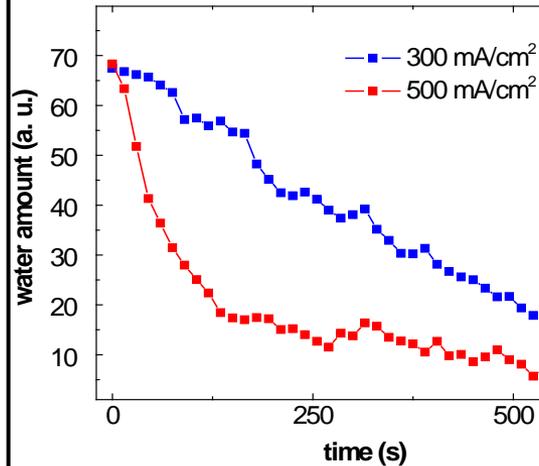
Current density
(A/cm²)



H₂/D₂ contrast radiography



1 cm



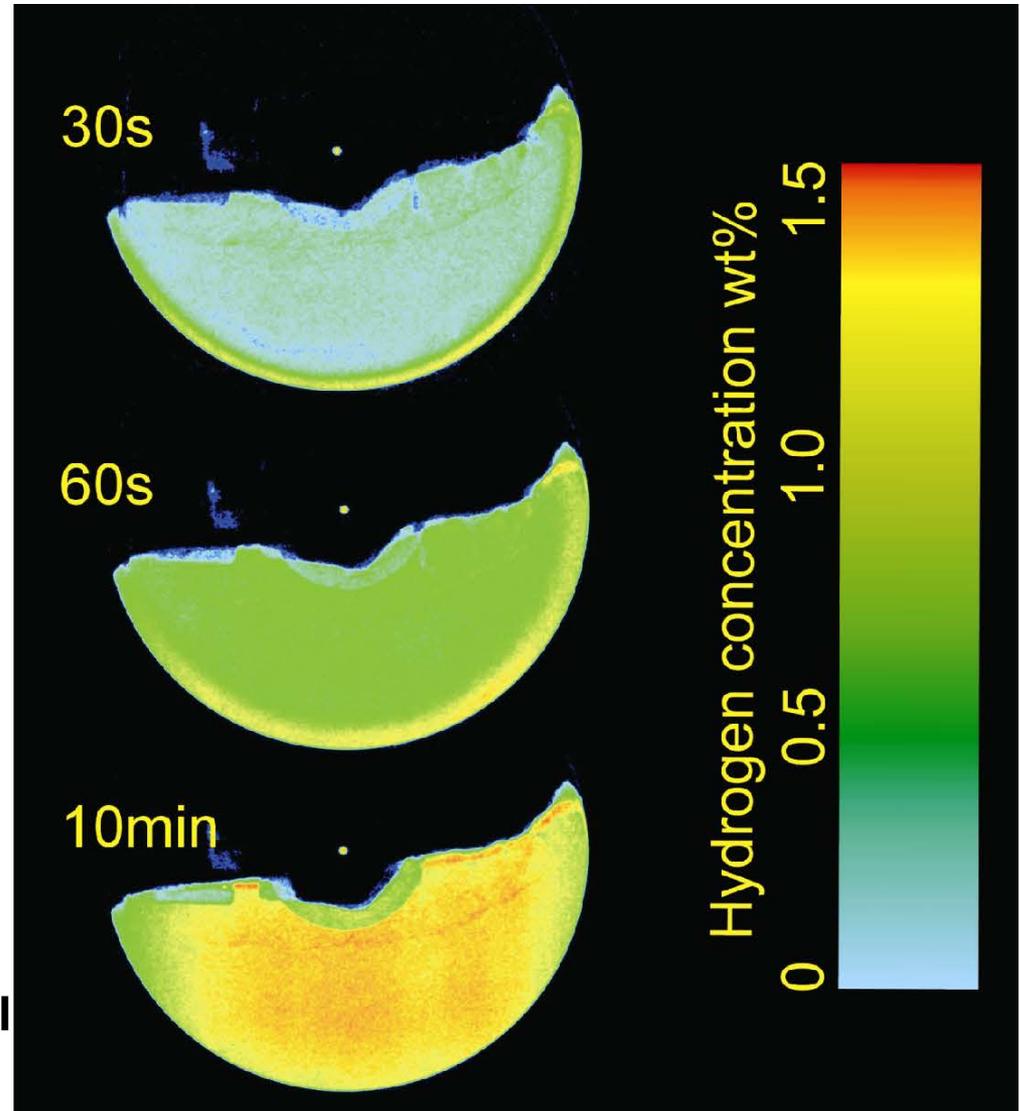
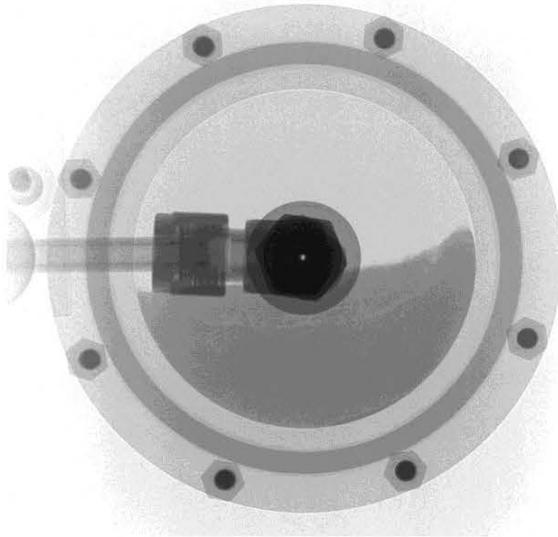
I. Manke et al, APL 92, (2008)
A. Schröder et al, Electrochem Commun (2009)
A. Schröder et al, J Power Sources 195 (2010)
C. Tötze et al, J Power Sources 196 (2011),
A. Lange et al, J Power Sources 196 (2011)
R. Kuhn et al, Int J Hydrogen Energy 37 (2012)
H. Markötter et al, J Power Sources 219 (2012)

Highlights – Applications

Hydrogen storage ($\text{LaNi}_{4.8}\text{Al}_{0.2}$)



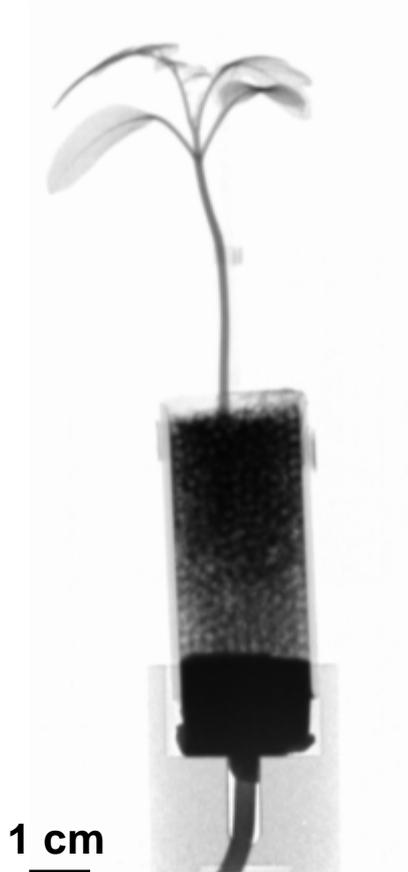
11 bar of H_2



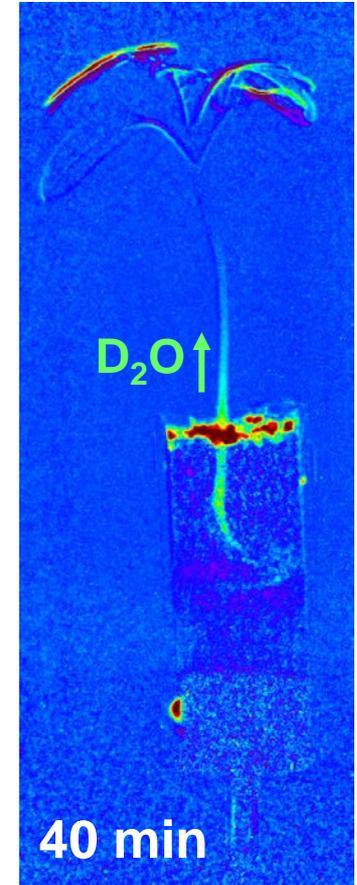
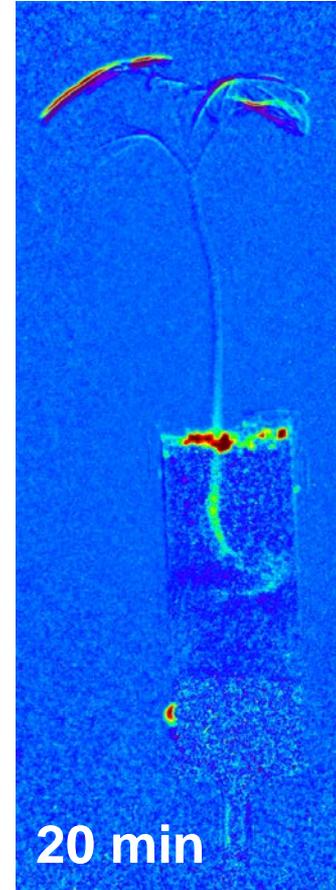
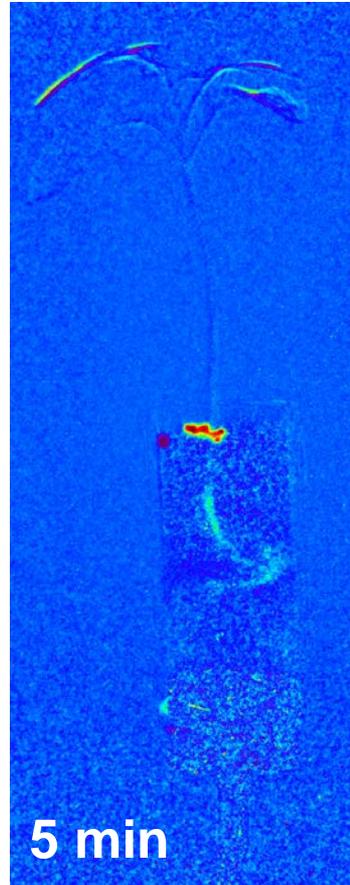
L. Gondek et al., *International Journal of Hydrogen Energy* 36 (2011)

Neutron imaging

Application - plants



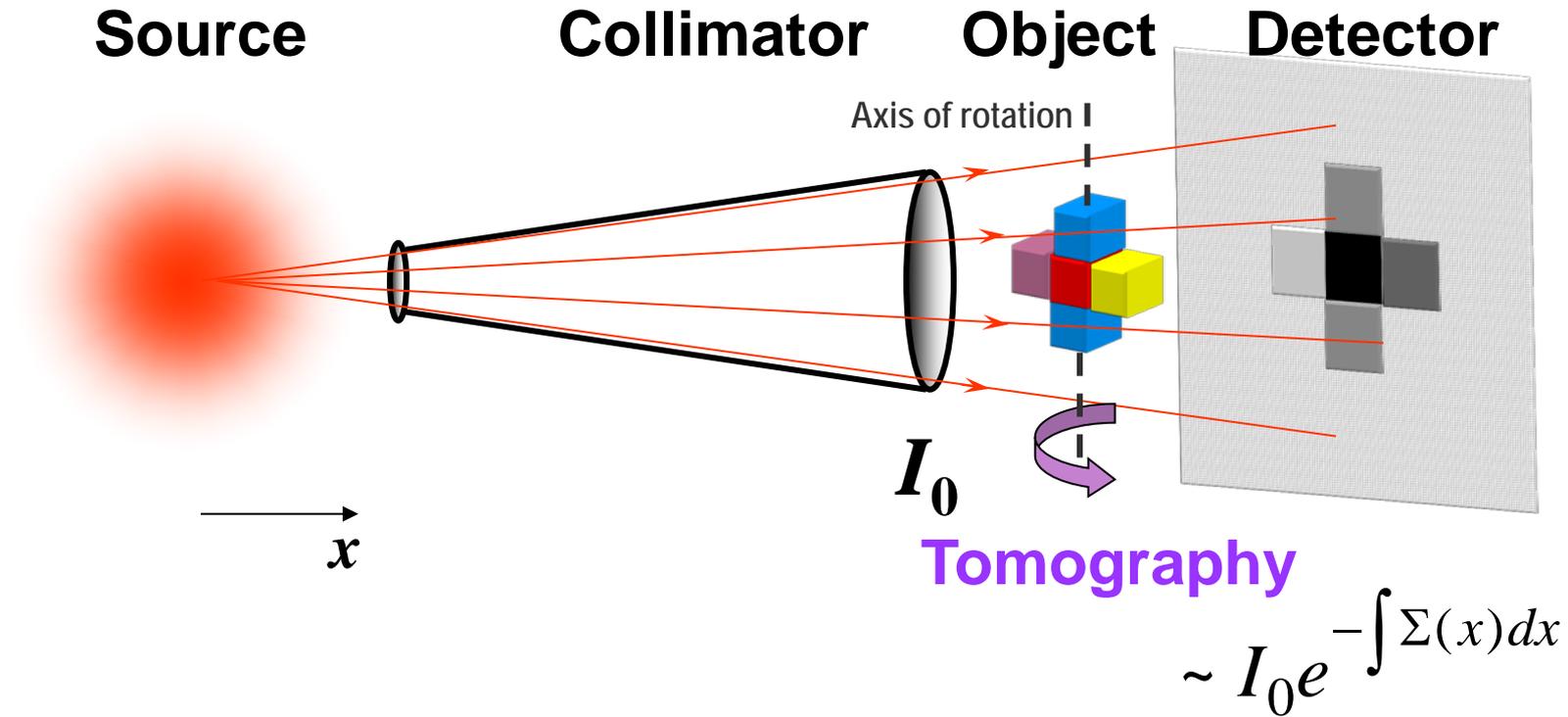
Tomato seedling



Matsushima, U., et al. "Application potential of cold neutron radiography in plant science research." *Journal of applied botany and food quality* 82.1 (2008): 90-98.

Neutron imaging

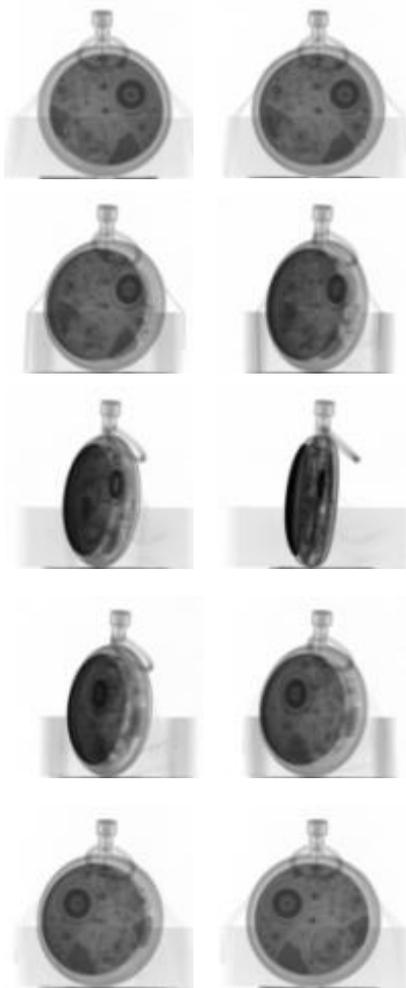
Absorption tomography



x – propagation direction

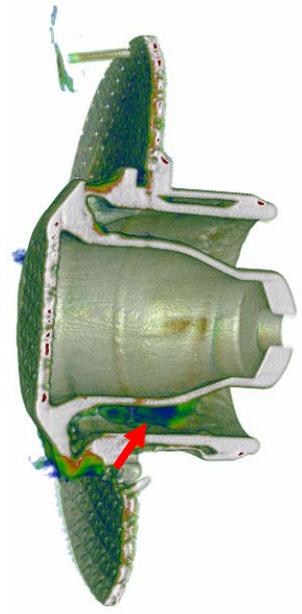
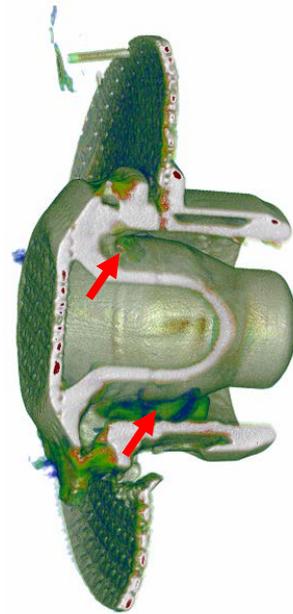
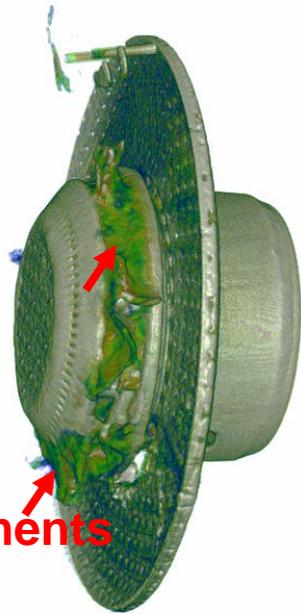
I_0 – primary beam

$\Sigma(x)$ – attenuation coefficient





Fuel sediments



2 cm



Neutron imaging

Absorption tomography - example

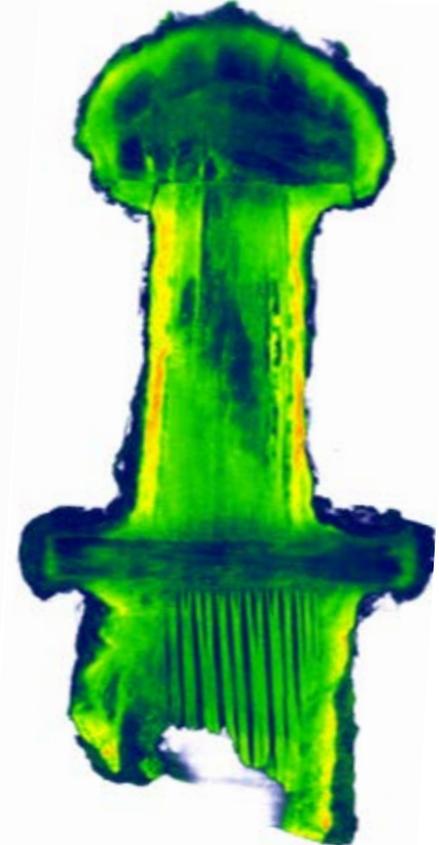
Late Roman sword (IV-V century A.D.) from ship wrecks near Sicily (Scoglio della Bottazza)



radiogram



tomographic slice

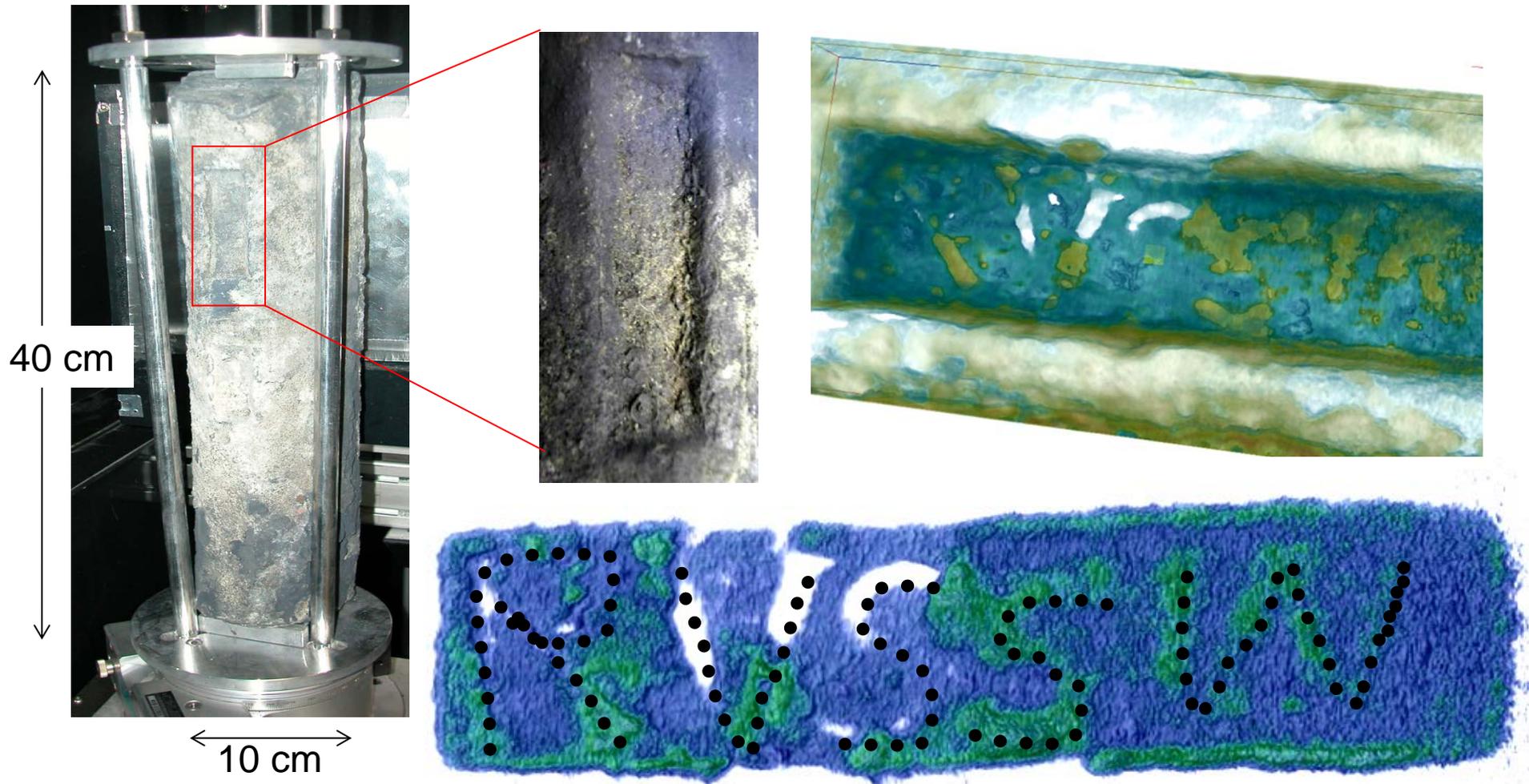


The corrosion process fully removed the metal part leaving only the calcareous matrix around the objects.

Kardjilov, Nikolay, et al. "Neutron tomography for archaeological investigations." *Journal of Neutron Research* 14.1 (2006): 29-36.

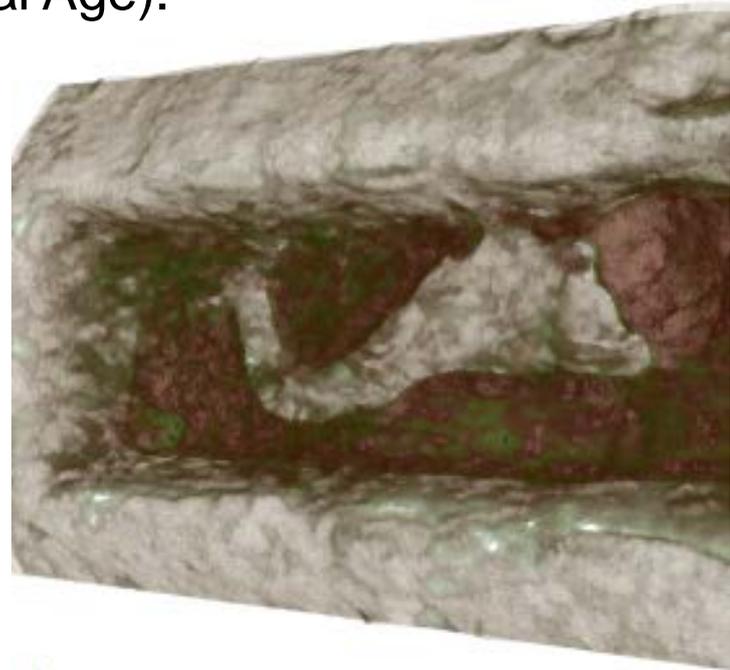
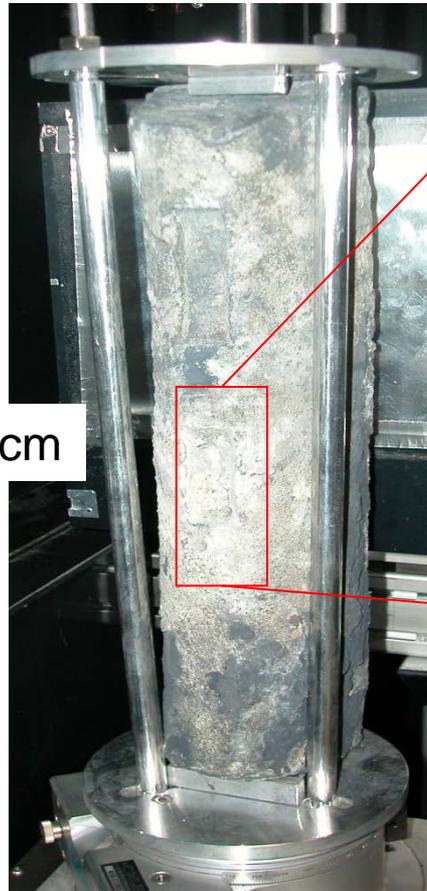
Extreme samples

Lead blocks recovered near the UNESCO World Heritage Site Syracuse. Presumably I century A.D. (Roman Imperial Age).



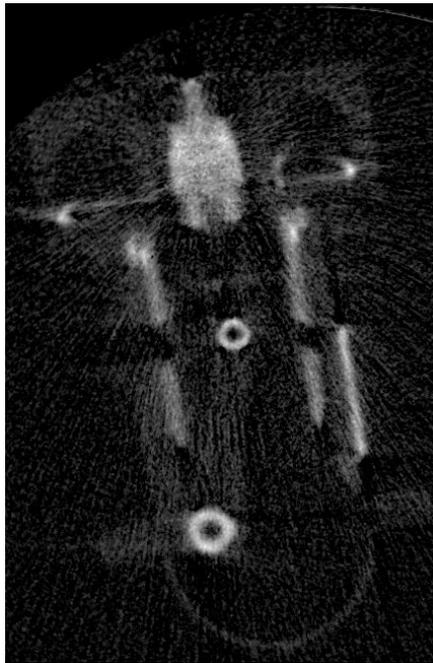
Extreme samples

Lead blocks recovered near the UNESCO World Heritage Site Syracuse. Presumably I century A.D. (Roman Imperial Age).



High speed tomography

CMOS
PCO 1200hs



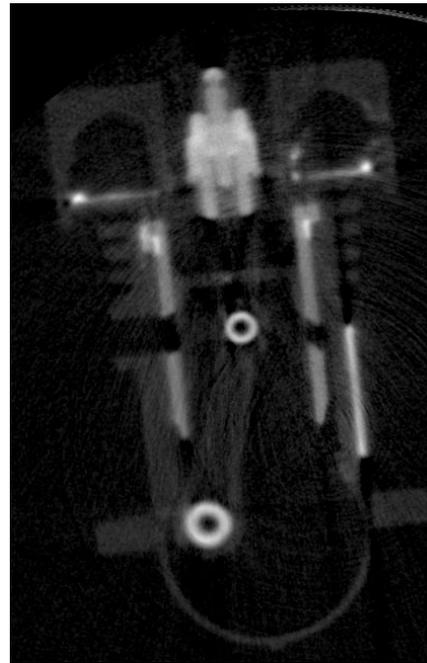
0.10s / 1 proj.
200 proj. / 20s

CMOS
PCO 1200hs



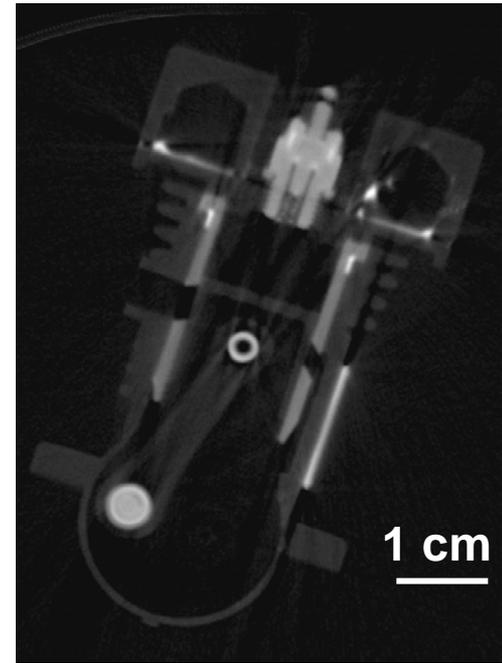
0.25s / 1 proj.
200 proj. / 50s

CMOS
PCO 1200hs



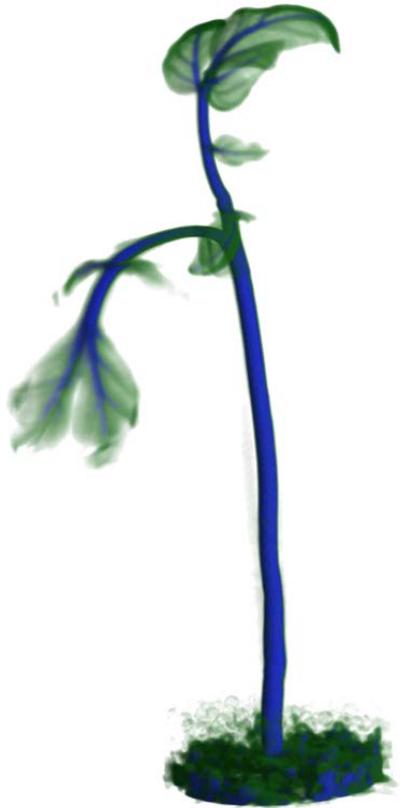
1.00s / 1 proj.
200 proj. / 200s

CCD
ANDOR DW436N-BV



1.00s / 1 proj.
400 proj. / 7800s

Experiments performed at ANTARES (FRM-2): L/D 400; 1×10^8 n/cm²s



Thank you !